User Manual

1KVA-3KVA
INVERTER / CHARGER

Table Of Contents

ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS

⚠️ **WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.**

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION** – Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. Fuses (4 pieces of 40A, 32VDC for 1KVA/2KVA, 6 pieces of 40A, 32VDC for 3KVA）are provided as over-current protection for the battery supply.
11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:
- Generator or Utility.
- PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.
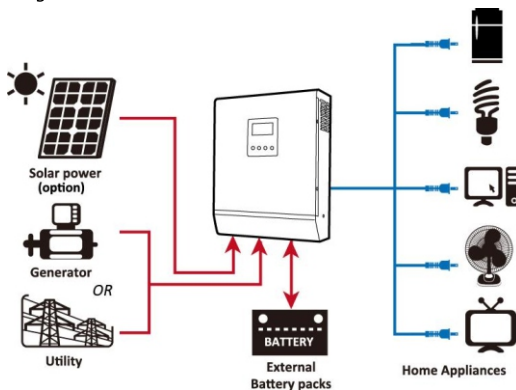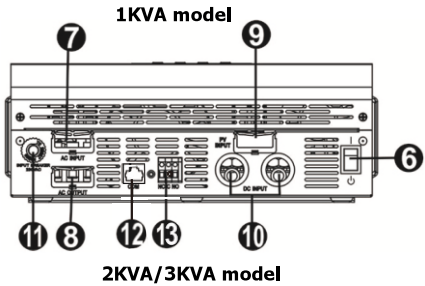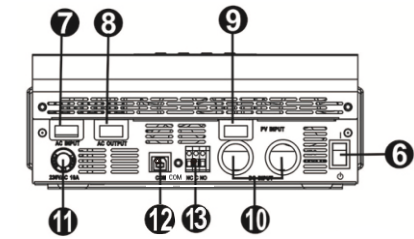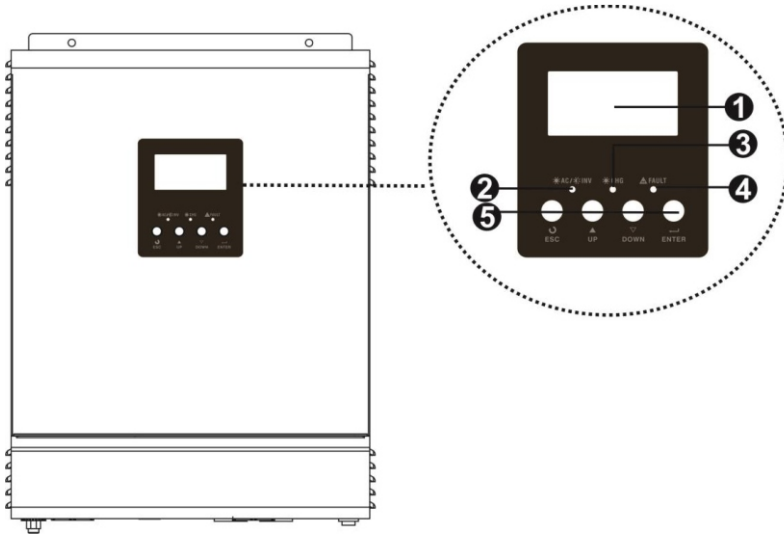

Figure 1 Hybrid Power System

Product Overview

1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function buttons
6. Power on/off switch
7. AC input
8. AC output
9. PV input
10. Battery input
11. Circuit breaker
12. RS232 communication port
13. Dry contact

1KVA model

2KVA/3KVA model

NOTE: For parallel model installation and operation, please check separate parallel installation guide for the details.

INSTALLATION

Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- Software CD x 1

Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.
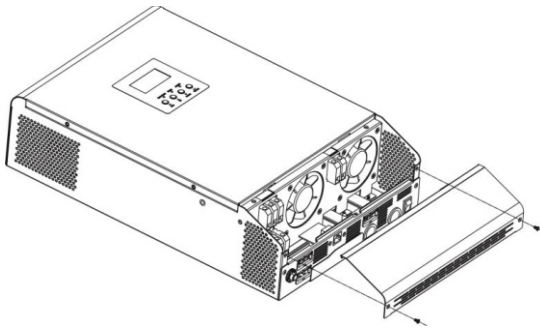

Mounting the Unit

Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.
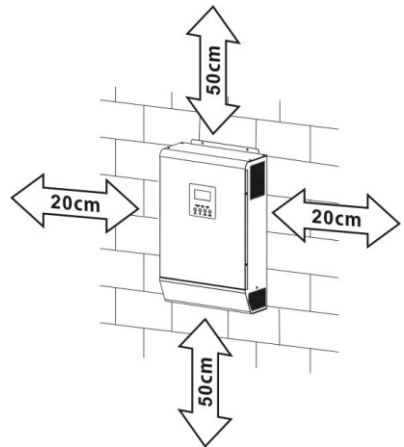
⚠ **SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

Install the unit by screwing three screws. It's recommended to use M4 or M5
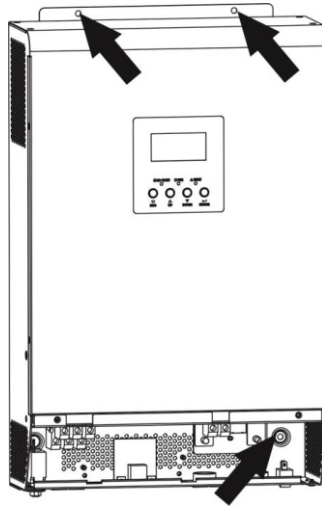
Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

Ring terminal:

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.
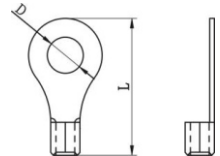
**Recommended battery cable and terminal size:**

| Model	Typical Amperage	Battery capacity	Wire Size	Ring Terminal			Torque value
				Cable mm^2	Dimensions		
					D (mm)	L (mm)	
1KVA/2KVA	66A	100AH	1*6AWG	14	6.4	29.2	2~ 3 Nm
			2*10AWG	8	6.4	23.8	
3KVA	100A	100AH 200AH	1*4AWG	22	6.4	33.2	2~ 3 Nm
			2*8AWG	14	6.4	29.2	

Please follow below steps to implement battery connection:
1. Assemble battery ring terminal based on recommended battery cable and terminal size.
2. 1KVA model supports 12VDC system, 2KVA/3KVA model supports 24VDC system Connect all battery packs as below chart. It's suggested to connect at least 100Ah capacity battery for 1-3KVA model.
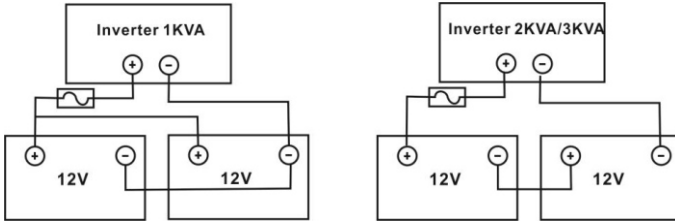
NOTE: Please only use sealed lead acid battery or sealed GEL/AGM lead-acid battery.

3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.
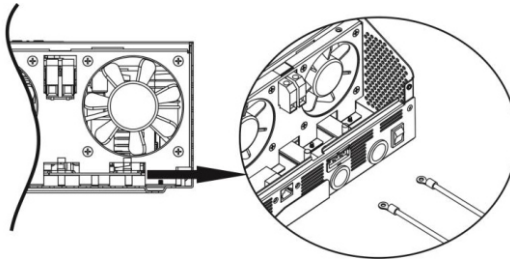
⚠	**WARNING: Shock Hazard** Installation must be performed with care due to high battery voltage in series.

⚠	**CAUTION!!** Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur. **CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are connected tightly. **CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 15 A for 1KVA, 30A for 2KVA, 45A for 3KVA .

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.
Suggested cable requirement for AC wires

| Model	Gauge	Torque Value
1KVA	14 AWG	0.5~ 0.6 Nm
2KVA	12 AWG	0.8~ 1.0 Nm
3KVA	10 AWG	1.2~ 1.6 Nm

Please follow below steps to implement AC input/output connection:
1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⏚) first.
    ⏚→**Ground (yellow-green)**
    L→LINE (brown or black)
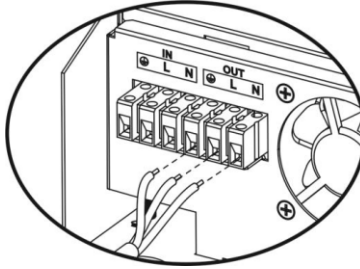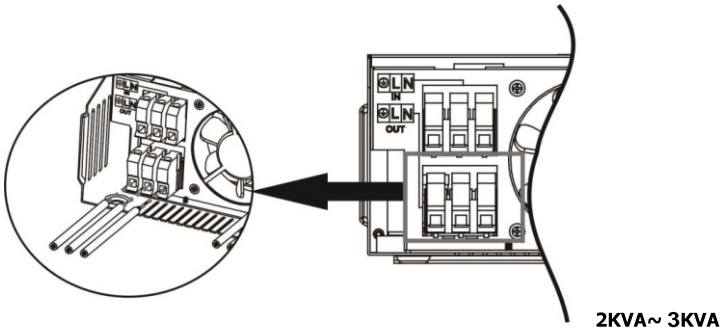   **N→Neutral (blue)**

1KVA

2KVA~ 3KVA
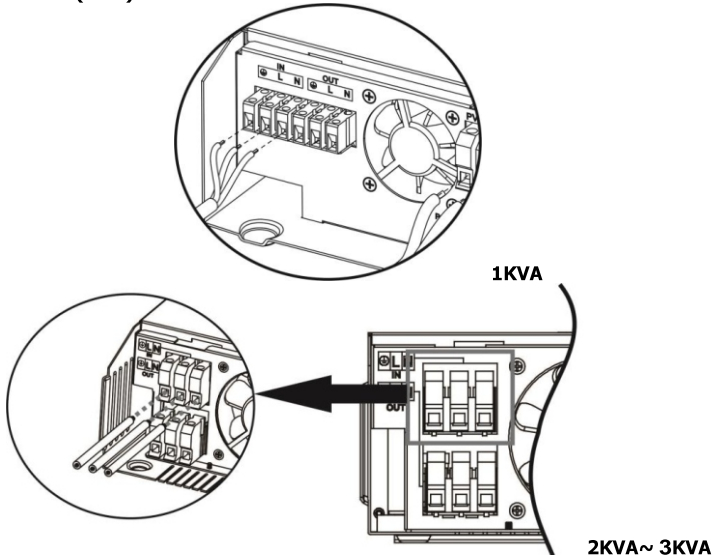
4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⏚) first.

⏚→Ground (yellow-green)
L→LINE (brown or black)
N→Neutral (blue)

1KVA

2KVA~ 3KVA

5. Make sure the wires are securely connected.

CAUTION: Important Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits.   If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection (Only apply for the model with solar charger)

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Typical Amperage	Gauge	Torque Value
50A	8 AWG	1.4~1.6 Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below requirements first:
1   Open circuit Voltage (Voc) of PV modules not exceeds max PV array open circuit voltage of inverter

INVERTER MODEL	1KVA	2KVA	3KVA
Solar Charger			
Charging Current	50Amp		
System DC Voltage	12Vdc	24Vdc	
Operating Voltage Range	15~18Vdc	30~32Vdc	
Max. PV Array Open Circuit Voltage	40Vdc	80Vdc	

2. Max. Power Voltage (Vmpp) of PV modules should be close to best Vmp of inverter or within Vmp range to get best performance. If one PV module can not meet this requirement, it's necessary to have several PV modules in series connection. Refer to below table.

Model	Best Vmp	Vmp range
1KVA	15Vdc	15V~18V
2KVA/3KVA	30Vdc	30V~32V

Note: * Vmp: panel max power point voltage.
        The PV charging efficiency is maximized while PV system voltage is close to Best Vmp.

Maximum PV module numbers in Series: Vmpp of PV module * X pcs ≒ Best Vmp of Inverter or Vmp range
PV module numbers in Parallel: Max. charging current of inverter / Impp
Total PV module numbers = maximum PV module numbers in series * PV module numbers in parallel

Take 1KVA inverter as an example to select proper PV modules. After considering Voc of PV module not exceeds 40Vdc and max. Vmpp of PV module close to 15Vdc or within 13Vdc ~ 18Vdc, we can choose PV module with below specification.

Maximum Power (Pmax)	85W	Max. PV module numbers in series
Max. Power Voltage Vmpp(V)	17.6V	1 ➔ 17.6 x 1 ≒ 15 ~ 18
Max. Power Current Impp(A)	4.83A	PV module numbers in parallel
Open Circuit Voltage Voc(V)	21.6V	10 ➔ 50 A / 4.83
Short Circuit Current Isc(A)	5.03A	Total PV module numbers
		1 x 10 = 10

Maximum PV module numbers in Series: 1
PV module numbers in Parallel: 10
Total PV module numbers: 1 x 10 = 10

Take 2K/3KVA inverter as an example to select proper PV module. After considering Voc of PV module not exceed 60Vdc and max. Vmpp of PV module close to 30Vdc or within 30Vdc ~ 32Vdc, we can choose PV module with below specification.

|		
Maximum Power (Pmax)	260W	Max. PV module numbers in series
Max. Power Voltage Vmpp(V)	30.9V	1 ➔ 30.9 x 1 ≒ 30 ~ 32
Max. Power Current Impp(A)	8.42A	PV module numbers in parallel
Open Circuit Voltage Voc(V)	37.7V	6 ➔ 50 A / 8.42
Short Circuit Current Isc(A)	8.89A	Total PV module numbers
		1 x 6 = 6

Maximum PV module numbers in Series: 1
PV module numbers in Parallel: 6
Total PV module numbers: 1 x 6 = 6

Please follow below steps to implement PV module connection:
1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.
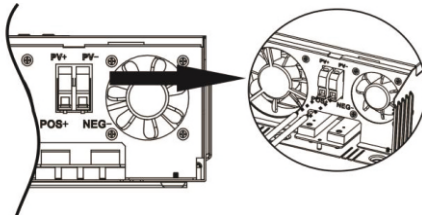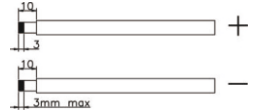
3. Make sure the wires are securely connected.

Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.
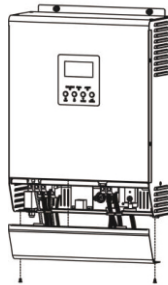
1~3KVA

Communication Connection

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status	Condition		Dry contact port:	
			NC & C	NO & C
Power Off	Unit is off and no output is powered.		Close	Open
Power On	Output is powered from Utility.		Close	Open
	Output is powered from Battery or Solar.	Program 01 set as Utility	Battery voltage < Low DC warning voltage	Open	Close
			Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open
		Program 01 is set as SBU or Solar first	Battery voltage < Setting value in Program 12	Open	Close
			Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open

OPERATION

Power ON/OFF
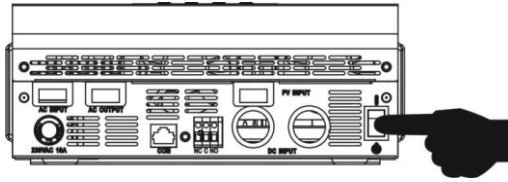
Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.
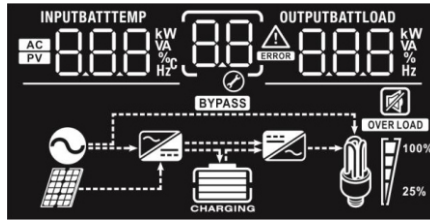
LCD display

LED indicators
Function keys
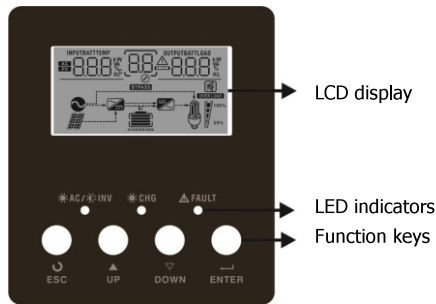
LED Indicator

LED Indicator		Messages
AC / INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons

Icon	Function description
Input Source Information	
AC	Indicates the AC input.
PV	Indicates the PV input
INPUTBATT kW VA %c Hz	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current.
Configuration Program and Fault Information	
88	Indicates the setting programs.
88 ERROR	Indicates the warning and fault codes. Warning: ⚠ flashing with warning code. Fault: ERROR lighting with fault code
Output Information	
OUTPUTBATTLOAD kW VA % Hz	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	
CHARGING	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, it will present battery capacity.		
Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.717V/cell	
	1.717V/cell ~ 1.8V/cell	
	1.8 ~ 1.883V/cell	
	> 1.883 V/cell	
50%> Load > 20%	< 1.817V/cell	
	1.817V/cell ~ 1.9V/cell	
	1.9 ~ 1.983V/cell	
	> 1.983	
Load < 20%	< 1.867V/cell	
	1.867V/cell ~ 1.95V/cell	
	1.95 ~ 2.033V/cell	
	> 2.033	

Load Information

	Indicates overload.

	Indicates the load level by 0-24%, 25-50%, 50-74% and 75-100%.			
	0%~25%	25%~50%	50%~75%	75%~100%

Mode Operation Information

	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
	Indicates load is supplied by utility power.
	Indicates the utility charger circuit is working.
	Indicates the DC/AC inverter circuit is working.

Mute Operation

	Indicates unit alarm is disabled.

LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:

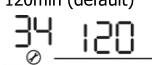| Program	Description	Selectable option	
00	Exit setting mode	Escape **00 ESC**	
01	Output source priority: To configure load power source priority	Solar first **01 SOL**	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to low-level warning voltage or the setting point in program 12.
		Utility first (default) **01 UtI**	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		SBU priority **01 SbU**	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	10A (Only available for 1K model) **02 10ᴬ**	20A **02 20ᴬ**
		30A **02 30ᴬ**	40A **02 40ᴬ**
		50A (default) **02 50ᴬ**	60A **02 60ᴬ**
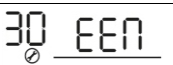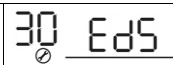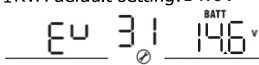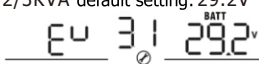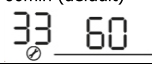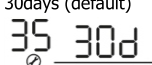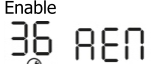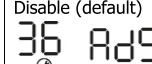
		70A `02    70`ᴬ	80A (Only available for 2K/3K model) `02    80`ᴬ
03	AC input voltage range	Appliances (default) `03   APL`	If selected, acceptable AC input voltage range will be within 65-140VAC.
		UPS `03   UPS`	If selected, acceptable AC input voltage range will be within 95-140VAC.
04	Power saving mode enable/disable	Saving mode disable (default) `04   SdS`	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
		Saving mode enable `04   SEN`	If enabled, the output of inverter will be off when connected load is pretty low or not detected.
05	Battery type	AGM (default) `05   AGn`	Flooded `05   FLd`
06	Auto restart when overload occurs	Restart disable (default) `06   Ltd`	Restart enable `06   LtE`
07	Auto restart when over temperature occurs	Restart disable (default) `07   ttd`	Restart enable `07   ttE`
09	Output frequency	50Hz (default) `09   50`ₕ	60Hz `09   60`ₕ
11	Maximum utility charging current Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.	Available options in 1K model:	
		10A `11   10A`	20A (default) `11   20A`
		Available options in 2K/3K model:	
		20A `11   20A`	30A (default) `11   30A`

12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	Available options in 1K model:	
		11.0V	11.3V
		11.5V (default)	11.8V
		12.0V	12.3V
		12.5V	12.8V
		Available options in 2K/3K model:	
		22.0V	22.5V
		23.0V (default)	23.5V
		24.0V	24.5V
		25.0V	25.5V

13	Setting voltage point back to battery mode when selecting "SBU priority" or "Solar first" in program 01.	Available options in 1K model:

Available options in 1K model:	
Battery fully charged ⌓3 FUL	12.0V ⌓3 12.0ᵥ
12.3V ⌓3 12.3ᵥ	12.5V ⌓3 12.5ᵥ
12.8V ⌓3 12.8ᵥ	13.0V ⌓3 13.0ᵥ
13.3V ⌓3 13.3ᵥ	13.5V (default) ⌓3 13.5ᵥ
13.8V ⌓3 13.8ᵥ	14.0V ⌓3 14.0ᵥ
14.3V ⌓3 14.3ᵥ	14.5V ⌓3 14.5ᵥ

Available options in 2K/3K model:	
Battery fully charged ⌓3 FUL	24V ⌓3 24.0ᵥ
24.5V ⌓3 24.5ᵥ	25V ⌓3 25.0ᵥ
25.5V ⌓3 25.5ᵥ	26V ⌓3 26.0ᵥ
26.5V ⌓3 26.5ᵥ	27V (default) ⌓3 27.0ᵥ

13	Setting voltage point back to battery mode when selecting "SBU priority" or "Solar first" in program 01.	27.5V `13 27.5` BATT	28V `13 28.0` BATT
		28.5V `13 28.5` BATT	29V `13 29.0` BATT

16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first `16 CSO`	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Utility first `16 CUt`	Utility will charge battery as first priority. Solar energy will charge battery only when utility power is not available.
		Solar and Utility `16 SNU`	Solar energy and utility will charge battery at the same time.
		Only Solar `16 OSO`	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	

18	Alarm control	Alarm on (default) `18 bON`	Alarm off `18 bOF`

19	Auto return to default display screen	Return to default display screen (default) `19 ESP`	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen `19 HEP`	If selected, the display screen will stay at latest screen user finally switches.

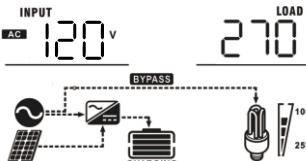| 20	Backlight control	Backlight on (default)	Backlight off
22	Beeps while primary source is interrupted	Alarm on (default)	Alarm off
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default)	Bypass enable
25	Record Fault code	Record enable	Record disable (default)
26	Bulk charging voltage (C.V voltage)	1KVA default setting: 14.1V	
		2K/3KVA default setting: 28.2V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 12.0V to 14.6V for 1K model, 24.0V to 29.2V for 2K/3K model. Increment of each click is 0.1V.	
27	Floating charging voltage	1KVA default setting: 13.5V	
		2K/3KVA default setting: 27.0V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 12.0V to 14.6V for 1K model, 24.0V to 29.2V for 2K/3K model. Increment of each click is 0.1V.	
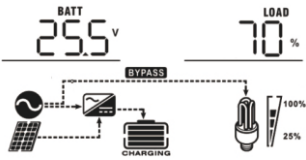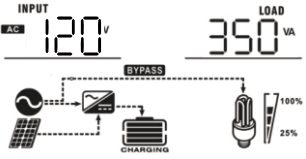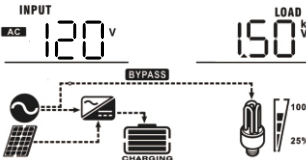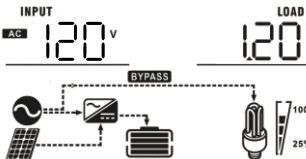
29	Low DC cut-off voltage	1KVA default setting: 10.5V **COᵛ 29 10.5ᵛ** BATT
		2K/3KVA default setting: 21.0V **COᵛ 29 21.0ᵛ** BATT
		If self-defined is selected in program 5, this program can be set up. Setting range is from 10.0V to 12.0V for 1K model, 20.0V to 24.0V for 2K/3K model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.
30	Battery equalization	**30 EEn** **30 EdS** If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.
31	Battery equalization voltage	1KVA default setting:14.6V **Eᵛ 31 14.6ᵛ** BATT
		Setting range is from 12.5V to 15 V. Increment of each click is 0.1V.
		2/3KVA default setting: 29.2V **Eᵛ 31 29.2ᵛ** BATT
		Setting range is from 25.0V to 30 V. Increment of each click is 0.1V.
33	Battery equalized time	60min (default) **33 60**	Setting range is from 5min to 900min. Increment of each click is 5min.
34	Battery equalized timeout	120min (default) **34 120**	Setting range is from 5min to 900 min. Increment of each click is 5 min.
35	Equalization interval	30days (default) **35 30d**	Setting range is from 0 to 90 days. Increment of each click is 1 day
36	Equalization activated immediately	Enable **36 AEn**	Disable (default) **36 AdS**
		If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "E9". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 35 setting. At this time, "E9" will not be shown in LCD main page.

Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.
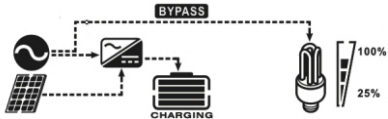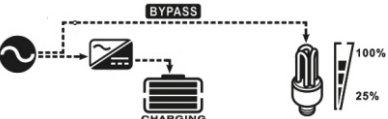
Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=120V, output voltage=120V
Input frequency	Input frequency=50Hz
PV voltage	PV voltage=60V
Charging current	Charging current=50A
Battery voltage/ DC discharging current	Battery voltage=25.5V, discharging current=1A
Output frequency	Output frequency=50Hz

Load percentage	Load percent=70% BATT 25.5 V LOAD 70 % BYPASS CHARGING 100% 25%
Load in VA	When connected load is lower than 1kVA, load in VA will present xxx VA like below chart. INPUT AC 120 V LOAD 350 VA BYPASS CHARGING 100% 25% When load is larger than 1kVA (≧1KVA), load in VA will present x.xkVA like below chart. INPUT AC 120 V LOAD 1.50 kVA BYPASS CHARGING 100% 25%
Load in Watt	When load is lower than 1kW, load in W will present xxxW like below chart. INPUT AC 120 V LOAD 270 W BYPASS CHARGING 100% 25% When load is larger than 1kW (≧1KW), load in W will present x.xkW like below chart. INPUT AC 120 V LOAD 1.20 kW BYPASS CHARGING 100% 25%
Main CPU version checking	Main CPU version 00014.04 U1 14 04 BYPASS CHARGING 100% 25%

Operating Mode Description

Operation mode	Description	LCD display
Standby mode / Power saving mode **Note:** *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy. Charging by utility. Charging by PV energy. No charging.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy. (Only available in 1K/2K/3K model) Charging by utility. (Only available in 1K/2K/3K model) Charging by PV energy.

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Operation mode	Description	LCD display
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	No charging.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy. Charging by utility.
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy. Power from battery only.

Battery Equalization Description

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

- **How to Apply Equalization Function**

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:
1. Setting equalization interval in program 35.
2. Active equalization immediately in program 36.

● **When to Equalize**

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.
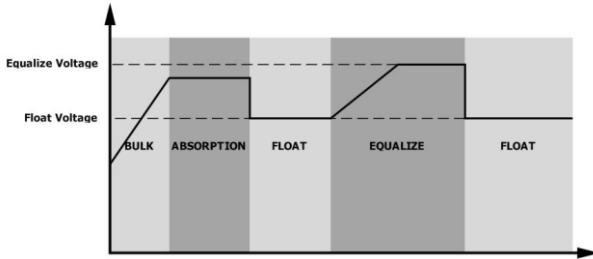

● **Equalize charging time and timeout**

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.
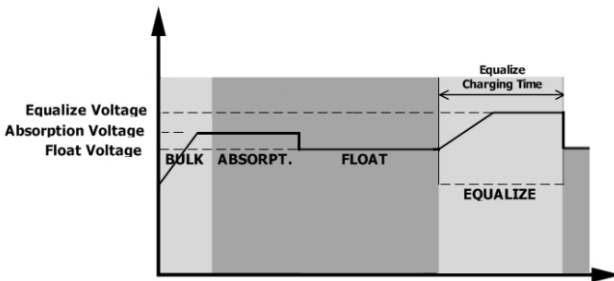
However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.
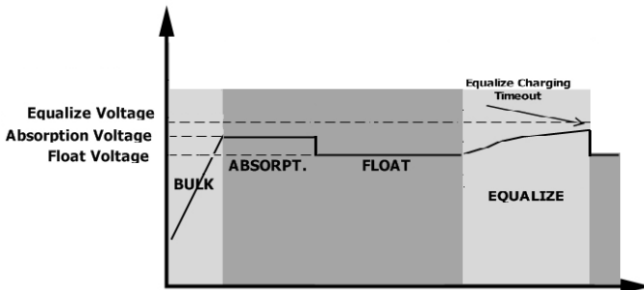
Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature	
03	Battery voltage is too high	
04	Battery voltage is too low	
05	Output short circuited or over temperature is detected by internal converter components.	
06	Output voltage is abnormal. (For 1K/2K/3K model)	
07	Overload time out	
08	Bus voltage is too high	
09	Bus soft start failed	
11	Main relay failed	

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
03	Battery is over-charged	Beep once every second	
04	Low battery	Beep once every second	
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	

SPECIFICATIONS

Table 1 Line Mode Specifications
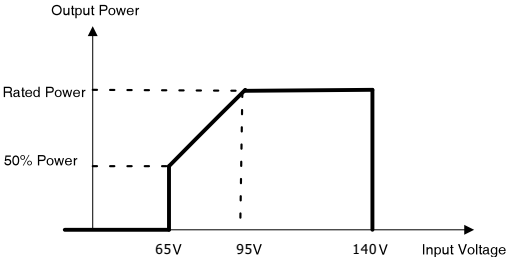
INVERTER MODEL	1KVA	2KVA	3KVA
Input Voltage Waveform	Sinusoidal (utility or generator)		
Nominal Input Voltage	120Vac		
Low Loss Voltage	95Vac±7V (UPS); 65Vac±7V (Appliances)		
Low Loss Return Voltage	100Vac±7V (UPS); 70Vac±7V (Appliances)		
High Loss Voltage	140Vac±7V		
High Loss Return Voltage	135Vac±7V		
Max AC Input Voltage	150Vac		
Nominal Input Frequency	50Hz / 60Hz (Auto detection)		
Low Loss Frequency	40±1Hz		
Low Loss Return Frequency	42±1Hz		
High Loss Frequency	65±1Hz		
High Loss Return Frequency	63±1Hz		
Output Short Circuit Protection	Circuit Breaker		
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)		
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)		
Output power derating: When AC input voltage drops to 95V, the output power will be derated.	Output Power Rated Power 50% Power 65V 95V 140V Input Voltage		

Table 2 Inverter Mode Specifications

INVERTER MODEL	1KVA	2KVA	3KVA
Rated Output Power	1KVA/0.8KW	2KVA/1.6KW	3KVA/2.4KW
Output Voltage Waveform	Pure Sine Wave		
Output Voltage Regulation	120Vac±5%		
Output Frequency	60Hz		
Peak Efficiency	90%		
Overload Protection	5s@≥150% load; 10s@110%~150% load		
Surge Capacity	2* rated power for 5 seconds		
Nominal DC Input Voltage	12Vdc	24Vdc	
Cold Start Voltage	11.5Vdc	23.0Vdc	
Low DC Warning Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	11.0Vdc 10.7Vdc 10.1Vdc	22.0Vdc 21.4Vdc 20.2Vdc	
Low DC Warning Return Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	11.5Vdc 11.2Vdc 10.6Vdc	23.0Vdc 22.4Vdc 21.2Vdc	
Low DC Cut-off Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	10.5Vdc 10.2Vdc 9.6Vdc	21.0Vdc 20.4Vdc 19.2Vdc	
High DC Recovery Voltage	14.5Vdc	29Vdc	
High DC Cut-off Voltage	15.5Vdc	31Vdc	
No Load Power Consumption	<15W	<20W	
Saving Mode Power Consumption	<5W	<10W	

Table 3 Charge Mode Specifications

INVERTER MODEL		1KVA	2KVA	3KVA
Charging Algorithm		3-Step		
Utility Charging Mode				
AC Charging Current		10/20Amp	20/30Amp (@$V_{I/P}$=120Vac)	
Bulk Charging Voltage	**Flooded Battery**	14.6	29.2	
	AGM / Gel Battery	14.1	28.2	
Floating Charging Voltage		13.5Vdc	27Vdc	
Charging Curve		Battery Voltage, per cell — 2.43Vdc (2.35Vdc) / 2.25Vdc — T0 — T1 (T1 = 10* T0, minimum 10mins, maximum 8hrs) — Bulk (Constant Current) — Absorption (Constant Voltage) — Maintenance (Floating) — Charging Current, % — Voltage — 100% — 50% — Current — Time		
Solar Charging Mode				
Charging Current (PWM)		50Amp		
System DC Voltage		12Vdc	24Vdc	
Operating Voltage Range		15~18Vdc	30~32Vdc	
Max. PV Array Open Circuit Voltage		40Vdc	80Vdc	
Standby Power Consumption		1W	2W	
DC Voltage Accuracy		+/-0.3%		
Joint Utility and Solar Charging				
INVERTER MODEL		**1KVA**	**2KVA**	**3KVA**
Max Charging Current		50Amp		
Default Charging Current		50Amp		

Table 4 General Specifications

INVERTER MODEL	1KVA	2KVA	3KVA
Safety Certification	CE		
Operating Temperature Range	0°C to 55°C		
Storage temperature	-15°C~ 60°C		
Dimension (D*W*H), mm	95 x 240 x 316	100 x 272 x 355	
Net Weight, kg	5.0	6.4	6.9

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature of internal converter component is over 120°C. (Only available for 1-3KVA models)	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C.	
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06	Output abnormal (Inverter voltage below than 100Vac or is higher than 135 Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09	Internal components failed.	Return to repair center.

Appendix: Approximate Back-up Time Table

Model	Load (VA)	Backup Time @ 12Vdc 100Ah (min)	Backup Time @ 12Vdc 200Ah (min)
1KVA	100	766	1610
	200	335	766
	300	198	503
	400	139	339
	500	112	269
	600	95	227
	700	81	176
	800	62	140
	900	55	125
	1000	50	112

Model	Load (VA)	Backup Time @ 24Vdc 100Ah (min)	Backup Time @ 24Vdc 200Ah (min)
2KVA	200	766	1610
	400	335	766
	600	198	503
	800	139	339
	1000	112	269
	1200	95	227
	1400	81	176
	1600	62	140
	1800	55	125
	2000	50	112
3KVA	300	449	1100
	600	222	525
	900	124	303
	1200	95	227
	1500	68	164
	1800	56	126
	2100	48	108
	2400	35	94
	2700	31	74
	3000	28	67

Note: Backup time depends on the quality of the battery, age of battery and type of battery.
Specifications of batteries may vary depending on different manufacturers.

技术要求:

1: 材质:封面：105克铜板纸、内页：80克书写纸，黑白印刷；

2: 装订后成品尺寸:142.5*210mm(公差+/−2MM)；

3: 印刷效果:图片、字体、线条需清晰,无重影，无毛边，无多余杂点；

4.拼版时请注意，封面封底背面为空白，无印刷内容；