



Astro Variable Frequency Drive

0.75KW ~ 18.5KW

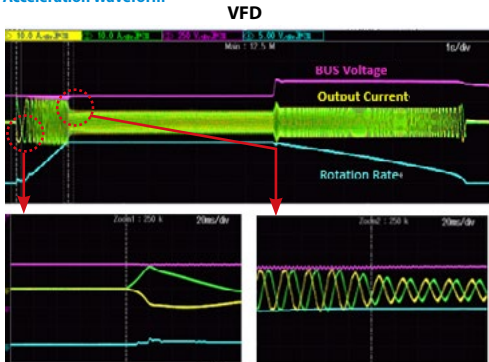
Product Overview

- ▶ Self-developed new generation of general-purpose VFD, which can be used to control asynchronous AC induction motors
- ▶ Adopt space voltage vector control technology, use DSP control system, strengthen product reliability and stability
- ▶ V/F Control , Sensor-less Vector Control (SVC)
- ▶ Automatic torque boost and slip compensation
- ▶ Fast acceleration and deceleration performance
- ▶ 150% torque at 0.5Hz
- ▶ Provide precise speed control <0.5%
- ▶ Acceptable wide input voltage from 200V ~ 480V
- ▶ Immunity to electromagnetic interference in accordance with IEC 61800-3: C3 standard
- ▶ Conformal coating to withstand harsh environment
- ▶ Built-in RS-485 MODBUS communication
- ▶ Standard potentiometer and support external keypad

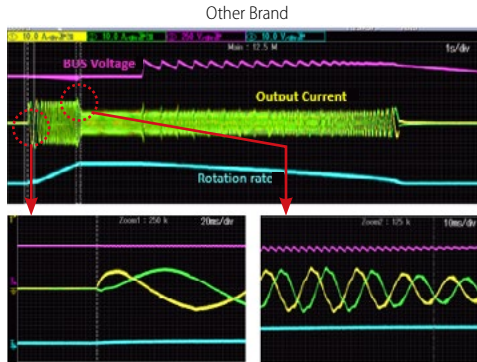
Outstanding Drive Performance

Unit with same rating and same setting (Acceleration 0.1 sec, deceleration 1 sec) Performance Comparison

Acceleration Waveform

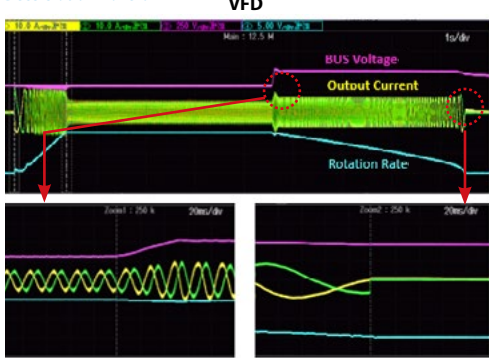


Actual Acceleration 1.06s
Short acceleration time, precise current response

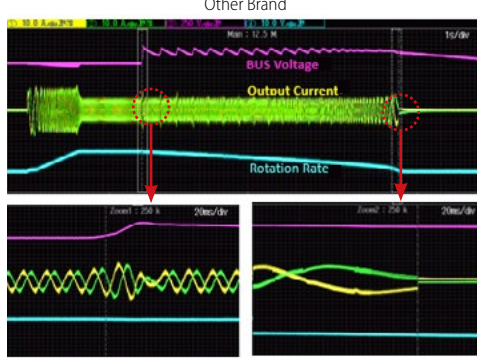


Actual Acceleration 1.21s
Long acceleration time, slow current response

Deceleration Waveform

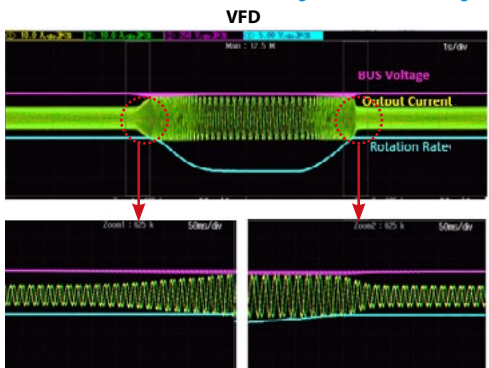


Actual Deceleration 3.94s
BUS voltage stable & straight, waveform smooth

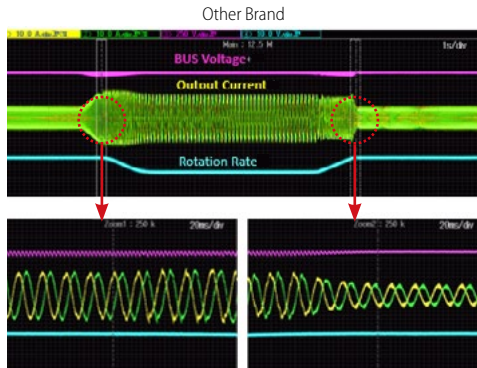


Actual Deceleration 5.25s
BUS voltage oscillates, current fluctuates, motor noise

Waveform Performance for sudden loading and sudden unloading at 150% load

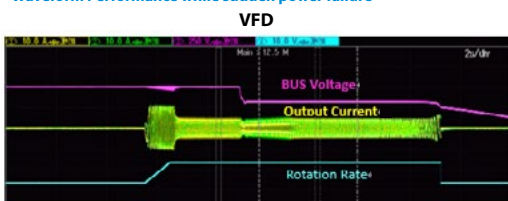


Fast dynamic response, perfect current limiting



Slow dynamic response, oscillate waveform, current fluctuates

Waveform Performance while sudden power failure



At power failure, unit runs for 10s, motor winds down



At power failure, unit runs for 3s, UV alarm motor stops freely

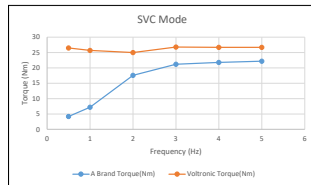
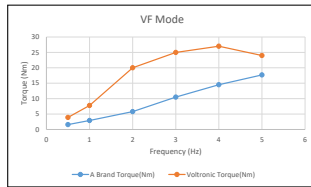
Flexible Installation

Provide high configuration flexibility and improve installation efficiency.



High Starting Torque

150% starting torque with a low speed control of 0.5Hz provides outstanding machine stability, suitable for low loading applications.



Current Control for optimized lifecycle

After installing the VFD, startup current of the motor will not increase, which not only saves the cost, but also prolongs lifecycle.

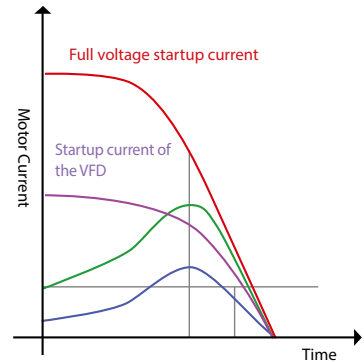
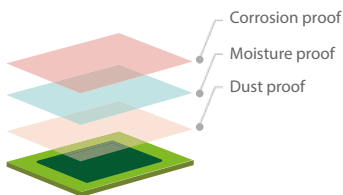


Diagram of changing current from startup to stop

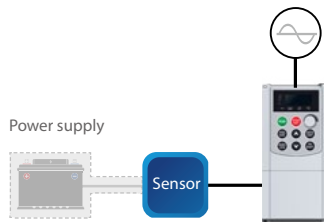
Conformal Coating

Ensures operation stability and safety in critical environment.



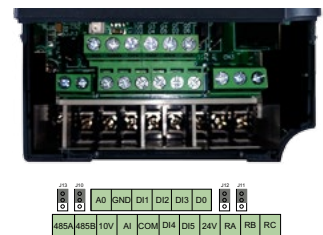
Built-in Power Supply for Sensor

Separate power supply not required because it's already built in 10Vdc and 24Vdc output for external sensors.



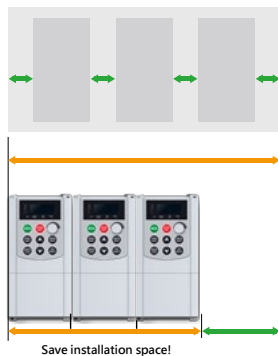
Multiple Programmable I/O Terminals

Astro provides multiple programmable digital and analog input and output terminals to meet diverse applications.



Seamless Installation

Support seamless side-by-side installation, saving installation space.



Detachable Operation Keypad

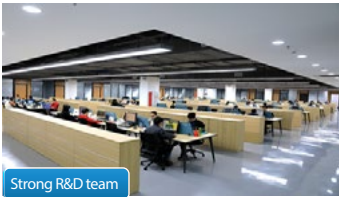
The keypad supports the one-click setting of industry parameters and can be pulled out for remote operation.



Product Quality Assurance

Professional R & D team

- Over 300 professional R&D engineers with rich experience in UPS and inverter industry
- Promote intellectual property, encourage patent application, and advocate and educate all employees about intellectual property
- Professional laboratory with strict production verification to ensure quality products.



Strong R&D team



Accredited laboratory

Key components only use international well-known brands

All important parts adopt international leading brands to ensure product quality and life cycle



International branded power IGBT

AiShi Capacitors

Leading brand DSP chip

Scalable and proficient manufacturing

- Four production sites: Shenzhen China, Zhongshan China, Vietnam and Taiwan with over 123,000 M²
- Economic scale by utilizing automation equipment, semi-automated production and highly vertical integration of in-house production



Production line



Automation & Smartization

Applicable Industries

Food Packaging Machinery / Forging Machine Tool / Chemical Fiber Equipment / Fan / Metallurgical Equipment
Machine Tool / Drawing Machine / Pumping Unit / Brick Machine / Plastic Extruding Machine / Compressor



Compressor



Sewage processor



Injection molding machine



Crusher

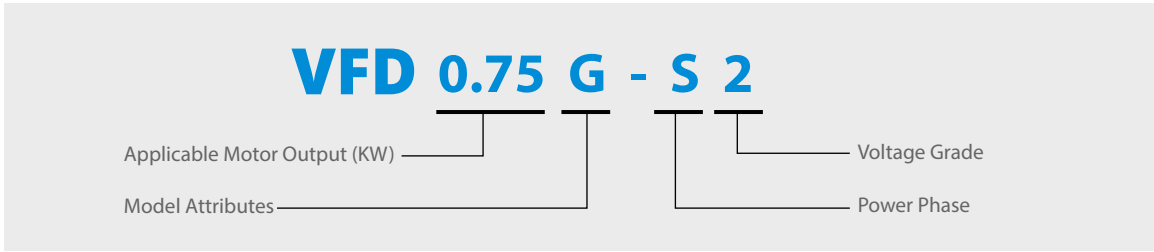


Blender



Forging machine

VFD Model Naming Rules



Model Attributes	G: G type model (heavy load model): 150% overload for 60s, 180% overload for 6s
	P: P type model (general-purpose model): 120% overload for 60s, 150% overload for 6s
Power Phase	S: Single phase
	T: Three phase
Voltage Grade	2: 220V
	4: 380V

Note: Some models support attribute switching between G/P models, take 15KW as an example: Users can switch the 15KW G type to 18.5KW P type by setting.

Models Selection Guide

Rated Parameters					
MODEL	Nominal Capacity (KVA)	Input Current (A)	Output Current (A)	Applicable Motor Output (KW)	Applicable Motor Output (HP)
Single Phase 220V 50/60Hz					
VFD 0.75G-S2-J VFD 0.75G-S2	1.5	8.2	4	0.75	1
VFD 1.5G-S2-J VFD 1.5G-S2	3	14	7	1.5	2
VFD 2.2G-S2-J VFD 2.2G-S2	4	23	9.6	2.2	3
3-Phase 380V 50/60Hz					
VFD 0.75G/1.5P-T4	1.5	3.4	2.1	0.75	1
VFD 1.5G/2.2P-T4	3	5	3.8	1.5	2
VFD 2.2G/3.7P-T4	4	5.8	5.1	2.2	3
VFD 3.7G/5.5P-T4	6	10.5	9	3.7	5
VFD 5.5G/7.5P-T4	11	13.9	13	5.5	7.5
VFD 7.5G/11P-T4	15	18.9	17	7.5	10
VFD 11G/15P-T4	30	27.8	25	11	15
VFD 15G/18.5P-T4	37	37.9	32	15	20
VFD 18.5G/22P-T4	44	46.7	37	18.5	25

*-J is economic model without brake unit, RS485 com. port, remote panel jack and output relay.

Product Specification

Model	0.75KW-2.2KW	3.7KW-18.5KW
INPUT		
Input Voltage	AC,1PH,220V(-15%)~240V(+10%) AC,3PH,380V(-15%)~440V(+10%)	AC, 3PH, 380V(-15%) ~ 480V(+10%)
Rated Frequency	50/60 Hz	
Frequency Range	±5% (47.5 ~ 63Hz)	
OUTPUT		
Output Voltage	0- Input Voltage	
Maximum Output Frequency	0.1 ~ 500HZ	
Output Power	Please refer to Rated Parameter table	
Output Current	Please refer to Rated Parameter table	
BASIC PARAMETERS		
Highest frequency	Vector control: 0 ~ 500Hz	
	V/F control: 0 ~ 500Hz	
Carrier frequency	0.8KHz~8KHz	
	Adjusted automatically according to the load characteristics	
Input frequency resolution	Digital setting: 0.01Hz	
	Analog setting: Highest frequency×0.025%	
Control mode	Open-loop vector control (SVC) V/F control	
Starting torque	0.5Hz/150% (SVC)	
Adjustable speed ratio	1 : 100 (SVC)	
Speed control accuracy	±0.5% (SVC)	
Overload capability	150% of rated current: 60 seconds 170% of rated current: 12 seconds 190% of rated current: 1.5 seconds	
Torque boost	Auto torque boost; Range of manual torque boost 0.1%~30.0%	
V/F curve	Three types: Linear, Multi-point, square curve	
	(1.2 power, 1.4 power, 1.6 power, 1.8 power, 2 power)	
V/F separation	Full separation, Half separation	
Acceleration and deceleration time	Linear and S-curve acceleration and deceleration modes available. The range of acceleration and deceleration time is 0.0~6500.0s.	
DC braking	DC braking frequency: 0.00Hz ~ Maximum frequency	
	Braking time: 0.0s~36.0s	
	Braking current value: 0.0%~100.0%	
JOG control	JOG frequency range: 0.00Hz ~ Maximum frequency (5Hz in default). JOG acceleration and deceleration time: 0.0s~6500.0s.	
Built-in PID	Simplify the establishment of a closed-loop control system	
Automatic voltage regulation (AVR)	Keep the output voltage in stable when the grid voltage fluctuates.	
Stall prevention from overvoltage and overcurrent	The current and voltage are limited automatically during operation to prevent frequent tripping due to over-current and over-voltage.	
Rapid current limit	Reduce the risk of over-current faults to keep VFD operated normally.	
Torque limit and control	Limit the torque automatically during operation to prevent frequent tripping due to over-current.	

Model	0.75KW-18.5KW
SPECIAL FEATURES	
Deceleration to stop	In case of power loss, the energy from load feedback is used to compensate and decelerate the motor until standstill, to prevent mechanical damage.
Rapid current limit	Reduce the risk of over-current faults to keep VFD operated normally.
Timer control	Setting range: 0.0Min ~ 6500.0Min
Communication	Modbus
INPUT/OUTPUT	
Command source	Operation panel, control terminal and serial communication port.
Frequency source	Digital setting, Analog voltage setting, Analog current setting, Pulse setting and Serial port setting.
Auxiliary frequency source	5 options to provide flexible auxiliary frequency fine-tuning and frequency synthesis.
Input terminals	5 digital input terminals, one of which supports high-frequency pulse input up to 50kHz
	1 analog input terminal supporting 0 ~ 10V voltage input or 0 ~ 20mA current input
	1 rotary potentiometer analog input
Output terminals	1 high-speed pulse output terminal supporting 50kHz step-wave signal output
	1 relay output terminal
	1 analog output terminal supporting 0~20mA current output or 0~10V voltage output

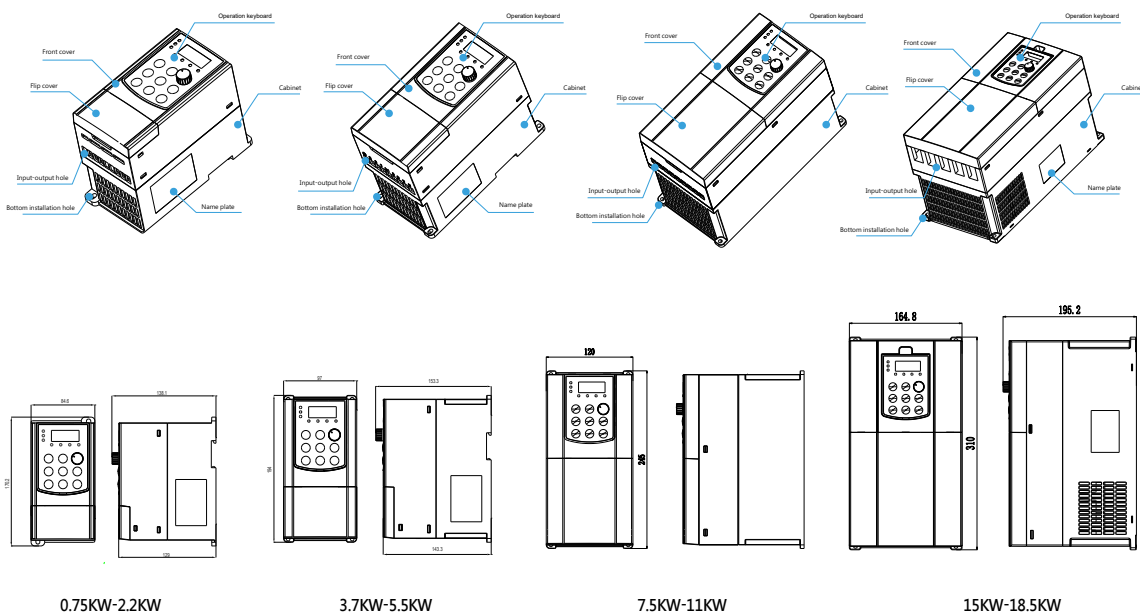
General Specifications

DISPLAY BUTTONS	
Keypad	standard keypad
LED display	Display parameters
Key lock and function selections	It allows users to partially or fully lock the keys or define operated range for partial keys to prevent misoperation
Protective function	Motor short-circuit detection at power-on, output phase loss protection, over-current protection, over-voltage protection, under-voltage protection, overheat protection, overload protection and etc.
ENVIRONMENT	
Storage temperature	-20°C ~ 60°C
Operation temperature	-10°C ~ 50°C (If temperature is higher than 40°C, the output capacity will be derated 1% per 1°C increase)
Storage humidity	< 95% RH
Operation humidity	< 95% RH
Noise Level	50dBA max.
STANDARD	
EMC	Standards:IEC 61800-3, C3
Safety	Standards:IEC 61800-5-1
INTERACE	
Communication Port	RS-485

Product specifications are subject to change without further notice



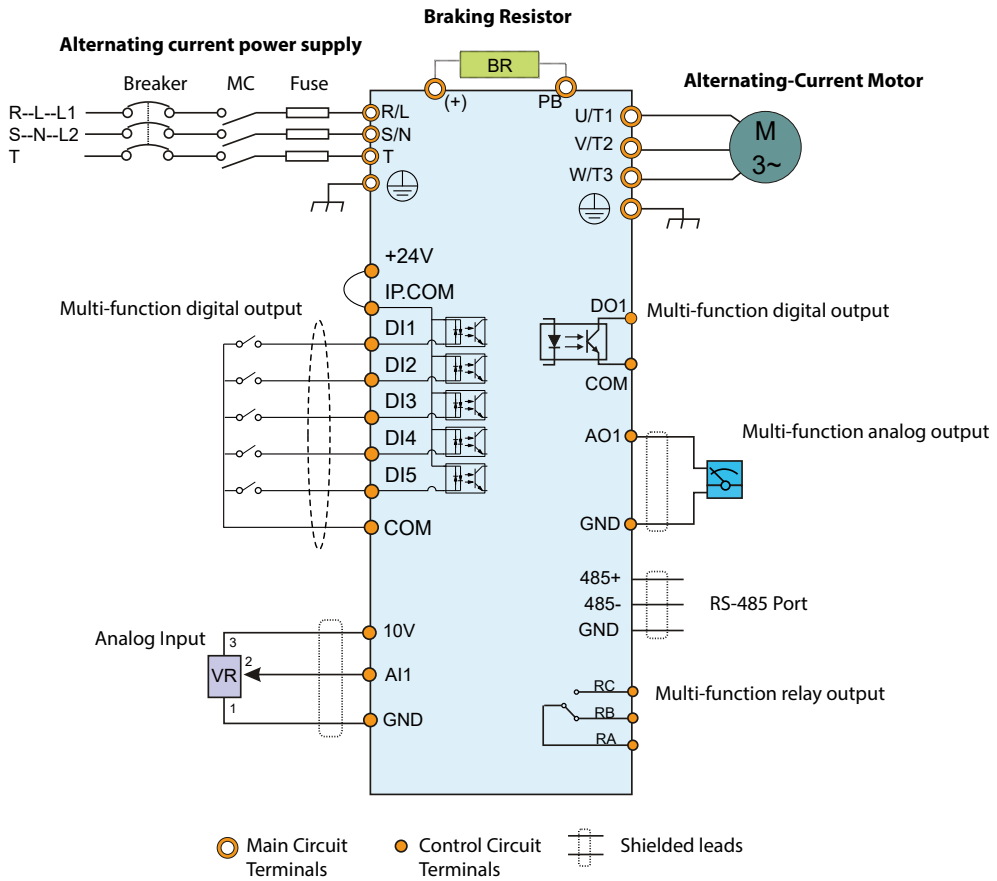
Dimensions (mm)



VFD 0.75W-18.5KW Installation Dimension

MODEL	Instillation Position(mm)		Overall Dimensions(mm)			Instillation Position (mm)	Weight (kg)
	A	B	H	W	D		
VFD 0.75G-S2	67.3	157.5	170.2	84.6	138.1	5	1
VFD 1.5G-S2							
VFD 2.2G-S2							
VFD 0.75G/1.5P-T4							
VFD 1.5G/2.2P-T4							
VFD 2.2G/3.7P-T4	85	184	194	97	153.5	4	1.5
VFD 3.7G/5.5P-T4							
VFD 5.5G/7.5P-T4	107	235	245	124	168	5.5	3.5
VFD 7.5G/11P-T4							
VFD 11G/15P-T4	147	298	310	164.8	195.2	5.5	5.5
VFD 15G/18.5P-T4							
VFD 18.5G/22P-T4							

Wiring Diagram

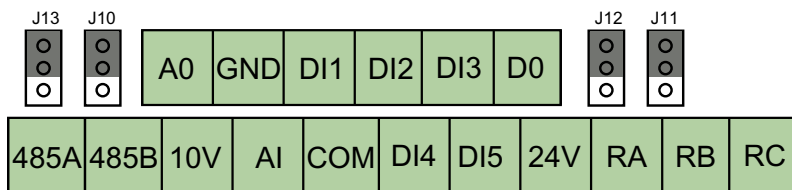


VARIABLE FREQUENCY DRIVE

Recommended Power Cable Selection Guide

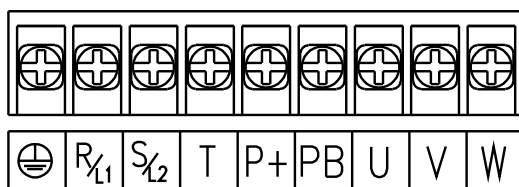
MODEL	Recommended cable size (mm ²)				Set Screws	
	RST	PE	P1 (+)	PB (+)	Screw spec	Torque (Nm)
	UVW			(-)		
VFD 0.75G-S2	1.5	1.5	1-4	1-4	M3	0.8
VFD 1.5G-S2	2.5	2.5	1-4	1-4	M3	0.8
VFD 2.2G-S2	2.5	2.5	1-4	1-4	M3	0.8
VFD 0.75G/1.5P-T4	1.5	1.5	1.5	1.5	M4	1.2~1.5
VFD 1.5G/2.2P-T4	1.5	1.5	1.5	1.5	M4	1.2~1.5
VFD 2.2G/3.7P-T4	2.5	2.5	2.5	2.5	M4	1.2~1.5
VFD 3.7G/5.5P-T4	2.5	2.5	2.5	2.5	M4	2~2.5
VFD 5.5G/7.5P-T4	2.5	2.5	2.5	2.5	M4	1.3-1.5
VFD 7.5G/11P-T4	4	4	4	4	M4	1.3-1.5
VFD 11G/15P-T4	6	6	6	6	M4	1.3-1.5
VFD 15G/18.5P-T4	10	10	10	10	M5	2.0-2.5
VFD 18.5G/22P-T4	10	10	10	10	M5	2.0-2.5

Control Terminal Location and Function Description

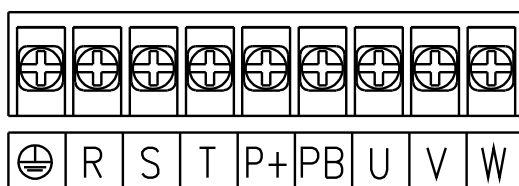


Category	Terminal label	Name	Description
Communication	RS485A	RS485 COM port	RS485 differential signal positive terminal
	RS485B		RS485 differential signal negative terminal
Analog input	AI1	Analog input terminal 1	Analog voltage/current input
Analog output	AO1	Analog output terminal 1	Analog voltage/current output
Digital input	DI1	Digital input terminal 1	Normal digital input
	DI2	Digital input terminal 2	Normal digital input
	DI3	Digital input terminal 3	Normal digital input
	DI4	Digital input terminal 4	Normal digital input
	DI5	Digital input terminal 5	Normal digital input/high frequency pulse input
Digital output	DO	Digital output terminal	Normal digital output/high frequency pulse output
Power supply	10V	+10V power supply	Provide +10V power supply
	GND	+10V power ground	Reference ground for analog signal and +10V power supply
	24V	+24V power supply	Reference ground for analog signal and +24V power supply
	COM	+24V power ground	
Relay output	RA/RB	Relay output	Normally closed terminal
	RA/RC	External keyboard	Normally open terminal

0.75KW~18.5KW Control Terminal Location and Function Description



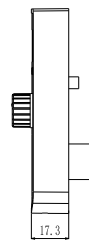
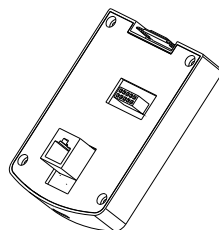
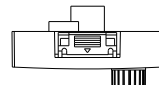
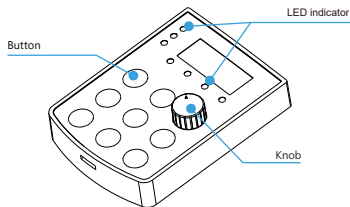
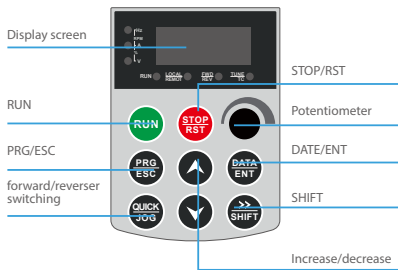
0.75KW-2.2KW



3.7KW-18.5KW

Terminal symbol	Terminal name and function description
	Ground terminal
R, S, T L1, L2	Three-phase AC input terminal Single-phase AC input terminal
P+, PB	External braking resistor terminal
U, V, W	Three-phase AC output terminal

Keypad



Display	Function Description
PRG/ESC	To enter or exit setting mode.
DATE/ENT	To confirm the selection/value in setting mode.
Increase/decrease	To increase/decrease the setting value.
SHIFT	In the shutdown display interface and operation display interface, the parameters to be displayed can be selected circularly; when modifying the parameters, the modification bit of the parameters can be selected.
RUN	In keyboard mode operation, used to run operation
STOP/RST	In the running state, pressing this key can be used to stop the running operation. When the fault alarm state is restricted by the function code P.04, all control modes can be used to reset the operation by this key.
Potentiometer	Adjust rate and frequency

Braking Resistor Selection Guide

MODEL	Braking Unit	Braking resistor at 100% of the barking torque (Ω)	The consumed power of the barking resistor (KW) (10% braking)	The consumed power of the barking resistor (KW) (50% braking)	The consumed power of the barking resistor (KW) (80% braking)	Minimum baking resistor (Ω)
VFD 0.75G-S2	Built In	192	0.11	0.56	0.90	42
VFD 1.5G-S2		96	0.23	1.10	1.18	30
VFD 2.2G-S2		65	0.33	1.7	2.64	21
VFD 0.75G/1.5P-T4		635	0.1	0.6	0.9	240
VFD 1.5G/2.2P-T4		326	0.23	1.1	1.8	170
VFD 2.2G/3.7P-T4		222	0.33	1.7	2.6	130
VFD 3.7G/5.5P-T4		122	0.6	3	4.8	80
VFD 5.5G/7.5P-T4		89	0.75	4.1	6.6	60
VFD 7.5G/11P-T4		65	1.1	5.6	9	47
VFD 11G/15P-T4		44	1.7	8.3	13.2	31
VFD 15G/18.5P-T4		32	2	11	18	23
VFD 18.5G/22P-T4		27	3	14	22	19