Standard magazine loader Board handing system loader serial

Description

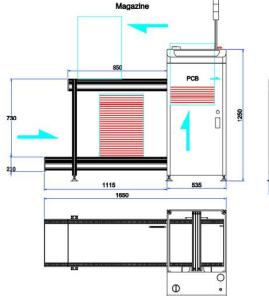
This unit is used for loading of PCBs from the production line.

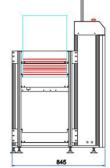
Features

Sturdy and stable design User friendly 'soft touch' LED membrane control panel Pneumatic clamps provided for magazine alignment Pneumatic pusher' s pressure regulated High throughput with short magazine change-over time SMEMA compatible



Schematic





Specifications

Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Rack size(L*W*H.MM)
SLD250	1330*765*1250	50*50-330*250	140KG	355*320*563
SLD330	1650*845*1250	50*50-445*330	200KG	460*400*563
SLD390	1800*909*1250	50*50-530*390	240KG	535*460*563
SLD460	1800*970*1250	50x50-530x460	300KG	535*530*563

SOUTHERN Dual magazine line loader

Board handing system loader serial

Description

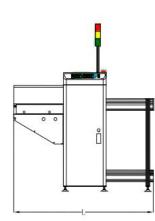
This unit is used to load your dual-track production line automatically by pushing PCB' s out of a magazine onto the conveyor of the downstream machine.

Features

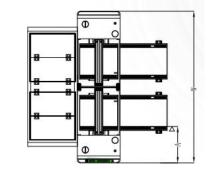
User friendly "soft touch" LED membrane control panel. Flexible platform to suit standard magazines. Regulated pressure on attached pneumatic pusher. Pusher position adjustable to centre of the magazine. PLC Program control.

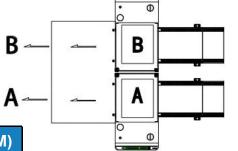
Ball screw driven positioning of shuttle conveyor.

Automatic magazine alignment by upper and lower pneumatic cla SMEMA compatible.



Schematic





Specifications

Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Rack size(L*W*H.MM)
SLD250L	1450*1550*1250	50*50-350x250	220KG	355*320*563
SLD330L	1650*1780*1250	50*50-460x330	320KG	460*400*563
SLD390L	1980*1900*1250	50*50-535x390	380KG	535*460*563
SLD460L	1980*2150*1250	50x50-535x460	460KG	535*530*563

SOUTHERN MACHINERY Magazine&destacker combo loader

Board handing system loader serial

Description

This unit is used to load PCBs onto the production line from either magazines or stacks, simplifying double-sided board assembly. Ideal for double-sided assembly. Load bare boards from stacks or partial assemblies from magazines

Features

Selectable pitch 10mm up to 40mm

Diameter 3mm edge round belt

Component clearance: top 80mm bottom 20mm

Conveyor speed: vacuum loading 15s/pc,magazine loading 7s/pc

Stack Height: 200mm

Adjustable transfer height

Interface mounting brackets

SMEMA compatible

Specifications Model

Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Rack size(L*W*H.MM)
SLD250-D	1850×855×1250	50*50-350x250	250 KG	355*320*563
SLD390-D	2320×995×1250	50*50-460x390	340KG	535*460*563



SOUTHERN MACHINERY Board handing system loader serial

Description

This unit used to loads your production line automatically and It is equipped with two PCB loading modes and especially suitable for single-line mode which processes double-sided pcbs.

Features

PLC Program control.

Vaccum loading,Magazine loading and alternated mode selectable. Binding function of vaccum loader and magazine loader. Diameter sictopm pads:5mm or specify PCB thickness capability: 0.6-4.5mm PCB stock capability:125mm or specify Air supply&consumption: 4-6 bar, 10 ltr/min Max Power supply&consumption:110V /220V, 50 Hz/ 1 Ph, 500V max Belt speed: 0.5-20m/min adjustable Transfer direction:L to R

PCB edge support:10mm SMEMA compatible

Specifications

Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Rack size(L*W*H.MM)
SLD250-V	1640×865×1250	50*50-350x250	250 KG	355*320*563
SLD330-V	1950×945×1250	50*50-445x330	300KG	460*400*563
SLD390-V	2270×1110×1250	50*50-535x390	340KG	535*460*563



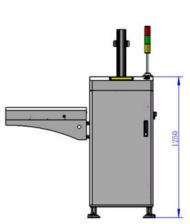


This unit is used for loading or of PCBs.

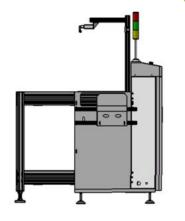
Features

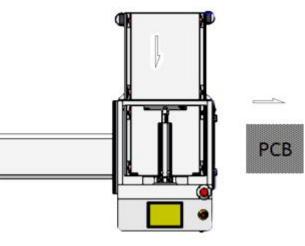
Specially use in limited workshop Sturdy and stable design User friendly 'soft touch' LED membrane control panel Pneumatic clamps provided for magazine alignment Pneumatic pusher' s pressure regulated High throughput with short magazine change-over time SMEMA compatible





Schematic&Structure





Specifications

Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Rack size(L*W*H.MM)
SLF250	1150*1150*1250	50*50-330*250	160KG	355*320*563
SLF330	1350*1350*1250	50*50-445*330	220KG	460*400*563
SLF390	1550*1550*1250	50*50-530*390	280KG	535*460*563

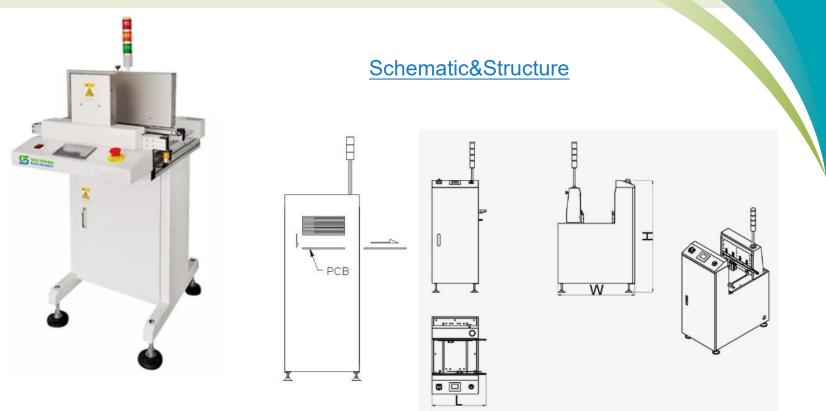


This unit is used for loading of bare PCBs to the production line.

Features

200 board stack capability with 0.4 mm board thickness Variable speed in/speed out and PLC control System Board unload or pass-through mode Variable thickness adjust dial and Slide-width adjust SMC Cylinder and Fixed front rail Adjustable transfer height Interface mounting brackets SMEMA compatible

Specifications



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	PCB storage
SLC330W-B	550*650*1200	50*50-330*250	150KG	200PCS/0.4mm
SLC460W-B	550*890*1200	50*50-460*460	200KG	200PCS/0.4mm



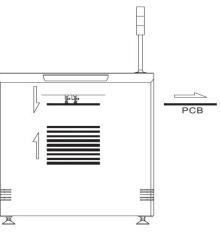
This unit is used for loading the bare PCBs automatically by vacuum in SMT&DIP production line.

Features

Applies to the PLC + touch screen control, easy to operate Enclosed design ensures highest leavel of safety Adjust the position of the suction nozzle to ensure the clamping of PCB Smooth and parallel width adjustment (leadscrew) Smooth and accurate translation (stepping motor) Minimize the transmission gap between conveyors SMEMA compatible Transfer direction:L to R. PCB edge support:10mm Belt speed: 0.5-20m/min adjustable Air supply& consumption: 4-6 bar, 30 ltr/min Max Power supply:110V /220V, 50 Hz/ 1 Ph



<u>Schematic</u>



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	PCB storage
SVL250	500*980*1200	50*50-445*330	130KG	100~300PCS
SVL330	550*980*1200	50*50-530*460	160KG	100~300PCS
SVL390	600*980*1200	50*50-500*390	180KG	100~300PCS
SVL460	800*980*1460	50x50-535x460	200KG	100~300PCS

Specifications



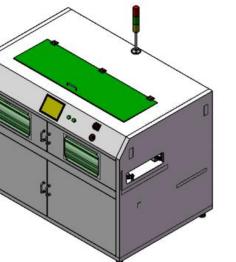
This unit is used for loading the bare LEDs automatically by vacuum to the production line.

Features

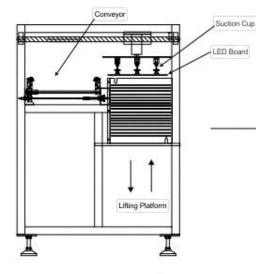
Applies to the PLC + touch screen control, easy to operate Enclosed design ensures highest leavel of safety Smooth and parallel width adjustment (leadscrew) Smooth and accurate translation (stepping motor) Minimize the transmission gap between conveyors Adjust the position of the suction nozzle to ensure the clamping of LED board SMEMA compatible Transfer direction:L to R. PCB edge support:10mm Belt speed: 0.5-20m/min adjustable Air supply& consumption: 4-6 bar, 30 ltr/min Max Power supply:110V /220V, 50 Hz/ 1 Ph

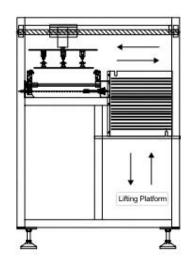
Specifications

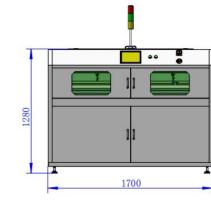
Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	PCB storage
SVL330	1700*1200*1280	50*50-1300*330	130KG	200mm or specify

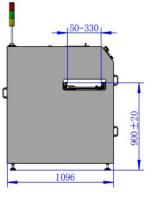


Schematic&Structure











WELCOME INQUIRY

