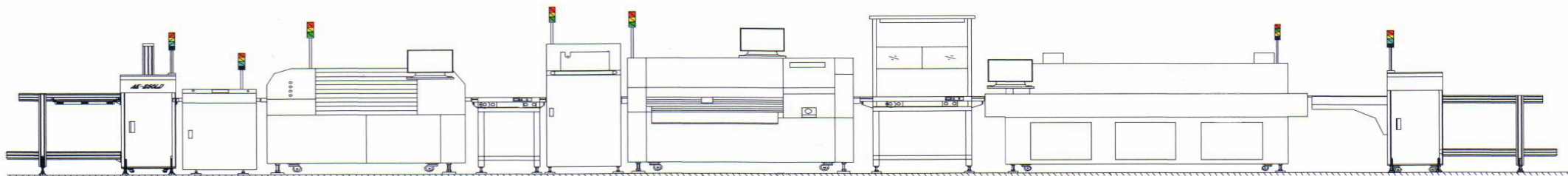


Automatic Unloader

- Reliable and stable of the controlling is equipped with Micro-computer
- LCD monitor with user-friendly control mode is easily to operation
- Communication Plug: SMEMA Signal
- Use standard PCB Magazine
- PCB Pitch Selctive: 10,20,30,40,50(mm)
- PCB Capacity: 150pcs(max)
- Power Supply: Single Phase 210VAC~230VAC 50/60Hz
- Air Supply: 4~6kg/cm²
- Conveyor Height: 900±20mm
- Magazine Size (L x W x H) : 355x320x570(mm)
- PCB Size: 330x(60-250)mm
- Dimension (L*W*H): 1600 ×790×1175mm
- Weight: 220kg



FULLY AUTOMATIC SMT LINE:



Loader Suction machine Screen Printer Conveyor Buffer

Mounter

Conveyor

Reflow Oven

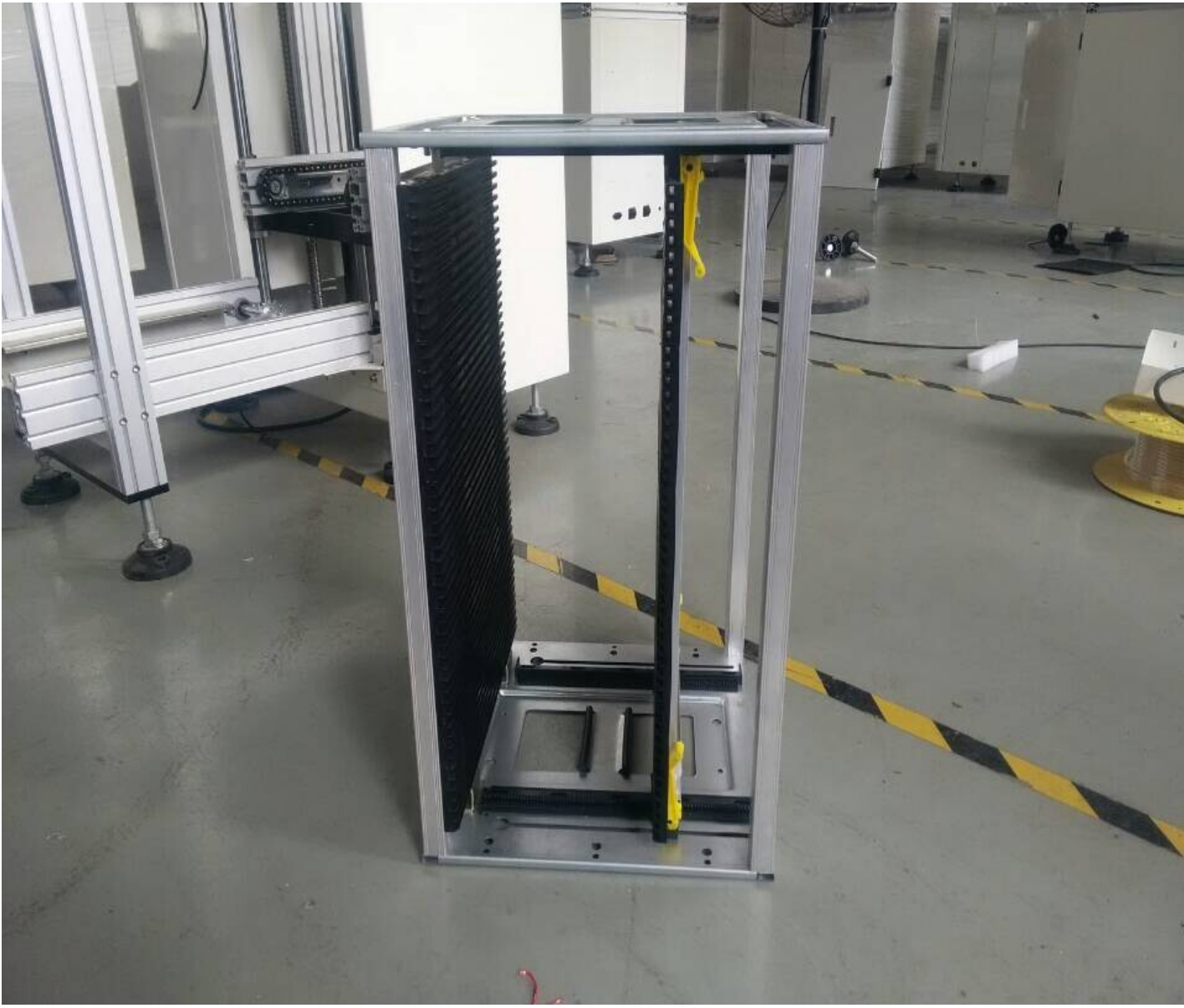
Unloader

全自动下板机

1. 程序控制器采用进口PLC控制
2. 显控触摸屏，操作简单，快捷，方便
3. 升降机构采用台湾进口滚珠丝杆，使升降轻便、灵活
4. 传送部件使用台湾进口马达
5. 气动元件采用SMC、亚德客
6. 多项声光报警功能
7. 可根据PCB厚度设置料架升降步距
8. 备有信号通信接口，方便与其它机器连接
9. PCB运输高度 $900 \pm 20\text{mm}$
10. 外形尺寸 (L×W×H) $1600 \times 790 \times 1175$
11. PCB尺寸 $50 \times 60 \times 0.8$ (mm) - $250 \times 320 \times 2$ (mm)
12. PCB传输方向 左至右 (或右至左)
13. 备有SMEA信号通信接口，方便与其它机器连接
14. 步距选择 10mm 20mm 30mm 40mm 50mm
15. 料筐规格 $320 \times 355 \times 570$ (mm) (W*L*H)
16. 气源 $4\text{-}6\text{KG}/\text{cm}^2$
17. 功率 0.2KW
18. 控制系统 PLC



Magazine Rack 料箱



全自动PCB下板机运行示意图:

