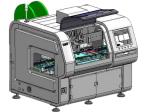


Feature:

S7020 Series Insertion Machine is designed and produced to insert components with special shape and dimension.



You only need to buy one to realize a full series of functions (just switch the feeder and gripper).







Unified Structure



Easy to operate, one day training can be fully mastered.





The same function, the price is only **one-third** of the Universal machine.

Super Cost-effective



Advantages of S7020 Series Insertion Machine

*One machine can replace at least 10 labors

*Price 30% lower than other brands

*Faster speed, lower maintenance cost, \$500 monthly spare parts maintenanceother

*Simple operation, grasp with 1 day training



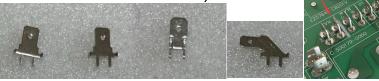
- 7x24 Worldwide Support
- Free Installation/ Training
- 1 day lead-time (spare parts)
- 1 Month customize solution



S7020 Series Insertion Machine including:

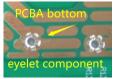
1.S7020T Terminal Insertion machine (2 insertion heads and 2

reel feeders / or 2 bowl feeders)



2.S7020E Eyelet Insertion machine (2 insertion heads and 2 Bowl feeder)

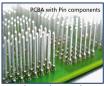




3.S7020P PIN Insertion machine (2 insertion heads and 2 reel

feeder / or 2 Bowl feeder)





4.S7020S Tact Switch Insertion machine (2 insertion heads and 2 Bowl feeder)

5.S7020F Oddform Insertion machine (2 insertion heads and 2 Bowl feeder / or 2 tube feeder)

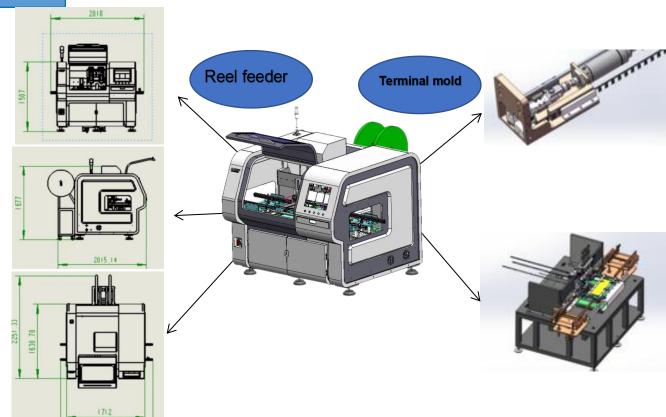




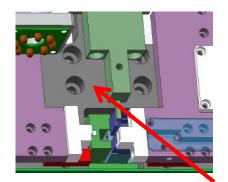


Structure

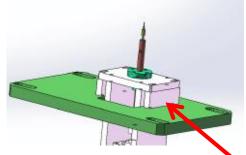
2018

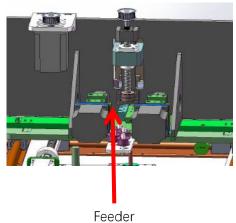






Insertion head





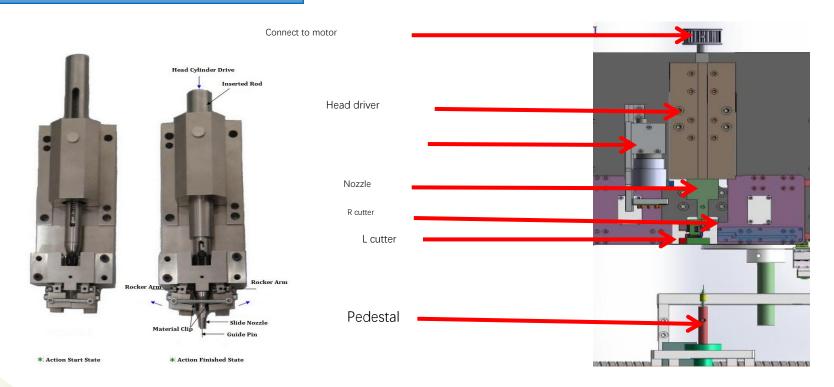
Vision programming



Clinching base(PCB support & miss check)



Machine Insertion Head ASSY





Feeding system

Design different feeders based on component package







S7020 Series Insertion Machine

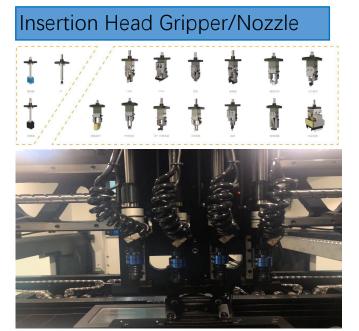
Clinching system

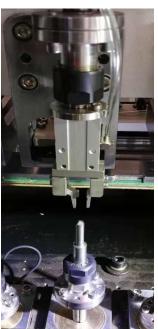
If the detection system detects that the insertion has completed successfully Go to the next step, if it is not completed, the machine will stop and report an error.) After that, the X-Y workbench will send the PCB completed by the insertion to the right track













Detail Presentation about \$7020T Terminal Insertion Machine

It is used to insert terminal components into a PCB automatically.



S7020T

Applicable components: **Terminal**



2 insertion heads and 2 reel feeder/bowl feeder







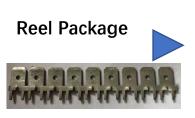




Detail Presentation about S7020T Terminal Insertion Machine

Machine can be equipped with different feeders to transport Terminal











Bowl Feeder

Reel Feeder





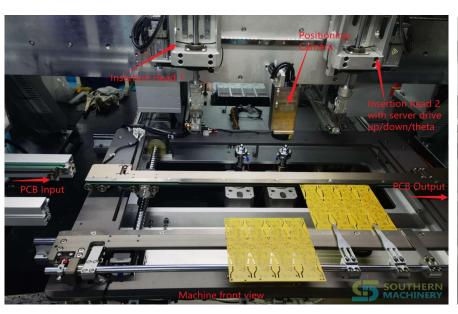


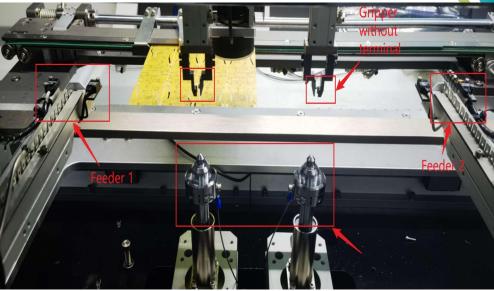


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Machine main sub-assembly

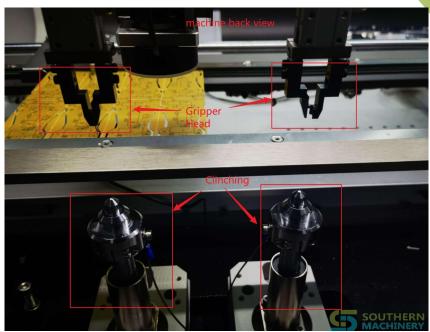






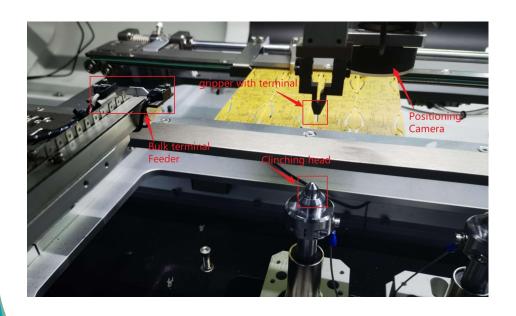
Machine main sub-assembly

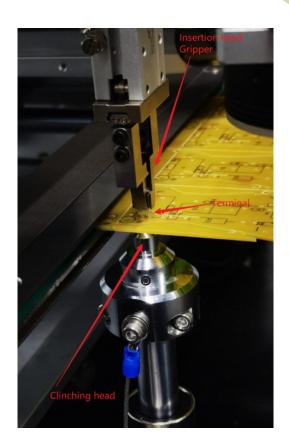






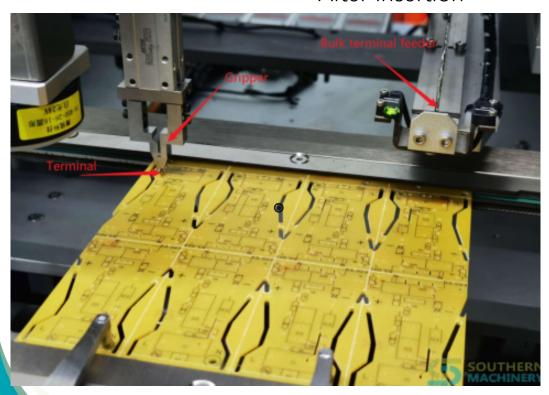
Insertion processing

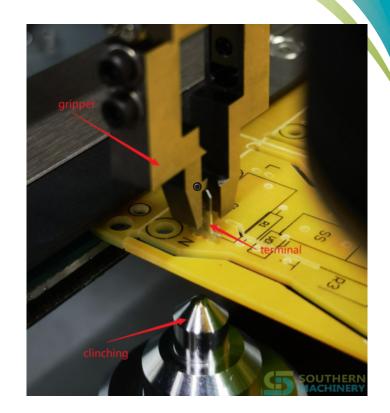




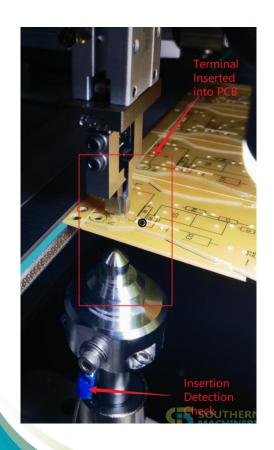


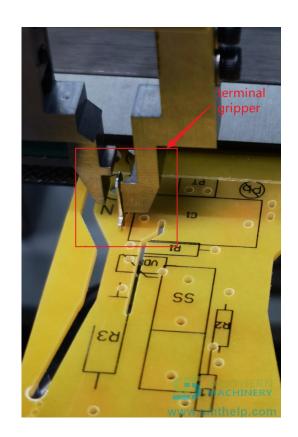
After Insertion

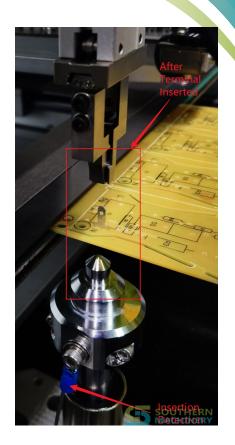














SOUTHERN S7020T Terminal Insertion Machine Specification

	Equipment size	1700mm*1300mm*1600mm (2 heads)
	Material packaging	Terminal in bulk package or reel package
	Speed	12000 CPH
	PCB size	380mm*280mmm (enlarged size can be customized)
	Number of insertion heads	2 insertion heads
	terminal thickness	≥0.5mm ≤1.2mm
	Vertical error	≤0.8°
	PCB requirements	The insertion hole is 0.5±0.1mm larger than the component lead
	Insertion angle	360°(increment 1°)
	Body distance	The distance between the components ≥ 2mm
	Clinch	Inward clinching/Outward clinching
	Feeding system	Vibration Bowl Feeder/Reel feeder
	Motion accuracy	0.001mm/pulse
	Programming function	Online visual programming, visual correction, EXCEL
	Data import	USB interface import, manual entry
	Power	Single 220V/AC, 50/60HZ, 2KVA
	Equipment weight	1200KG

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S7020P Pin Insertion Machine

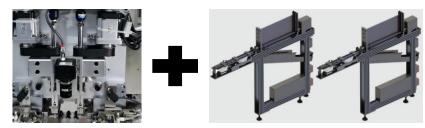


S7020P

Applicable components: **Pin**



2 insertion heads and 2 reel feeder





S702E Eyelet Insertion Machine



S7020E

Applicable components: **Eyelet**



2 insertion heads and 2 bowl feeder











S7020S Tact Switch Insertion machine

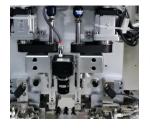


S7020S

Applicable components: **Tact Swich**



2 insertion heads and 2 bowl feeder











S7020F Odd Form Insertion Machine





















S7020F









Speed:5000CPH



Application industry

Home appliance
Car
Power
Digital watches
Electronic components, etc











Working Video

- <u>THT Odd form insertion machine working for Smart EMS factory PCB assembly</u>: https://youtu.be/aOihpenVfNQ
- <u>S7000T TE reel terminal insertion machine for Smart EMS factory PCB assembly:</u> https://youtu.be/mi1Pf6ZfLWg
- Automatically insert bulk FASTON Terminals's solution: https://youtu.be/XLjedTqB_k
- 2 heads Bulk or Reel PIN Eyelet Terminal Insertion Machine for Smart EMS factory PCB assembly https://youtu.be/njBt_XLwvLl
- High-speed automatic bulk/tape terminal insertion solution: https://youtu.be/OD8e-Wx5JcA

Machine 3D drawing:

http://file.autoinsertion.com/SMT%20machine%203D%20Drawing%20in%20Html/S-7020T_Terminal_insertion.html



Working Video - Bulk Terminal Insertion





Working Video - Bulk Terminal Insertion



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