

Basic linking conveyor

Board handing system conveyor serial

Description

This unit is used as a visual inspection station for operators between SMT machines or board hand unit to link the machines.

Features

Stability enhanced by heavy design

Smooth and parallel width adjustment (stainless steel screws)

Different lengths available upon request

Muli- segment concept available upon request

Automatic/Manual modes & SMEMA compatable

Technical specifications

Transport Height: 900±20MM or specify

Transport Direction: L to R Or specify R to L

Speed:0.5-20m/min adjustable

Belt type:ESD belt (round belt)

Power supply: AC 110 Volts Or 220 Volts; Single Phase

Power Consumption: 100VA max.

Load bearing:1.5kg/PCB



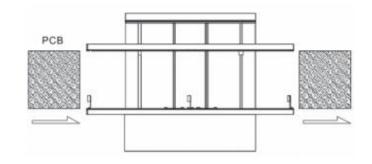


Options

Anti-dust Covers
Touch screen
High-Clearance on request
Cooling fans on top/bottom for after-reflow
Light system for better inspection
Support for Monitor
Shelf with ESD component boxes
Motorized/Automatic width adjustment
Choice of different belt width and chain transport system
Mechanical stopper
Foot pedal pass control
Narrow footprint

Schematic

With bottom cabinet



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Remark
S-350C	500*676*900	50*50-445*350	50KG/55KG	No light
S-460C	500*786*900	50*50-460*460	65KG/70KG	No light
S-350D	1000*676*900	50*50-445*350	75KG/80KG	No light
S-460D	1000*786*900	50*50-460*460	90KG/95KG	No light



High-end linking conveyor

Board handing system conveyor serial

Description

This unit is used to link between production machine or board handing units.

Features

Increase the use of special thick aluminum
Accurate and durable stainless steellaser cutting edge oriented
Smooth parallel to the width of the screw adjustment nethId
Strengthening the structural design to improve the stability of the equipment
SMEMA compatible

Options

Cooling fans on top/bottom for after-reflow
Light system for better inspection
Shelf with ESD component boxes
Motorized/Automatic width adjustment
Choice of different belt width and chain transport system
Mechanical stopper
Narrow footprint
Anti-dust Covers
Touch screen



Technical specifications

Transport height:900mm ±20mm or specify

Transfer direction:L to R or specify R to L

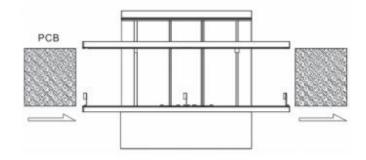
Belt type:ESD belt (round belt)

Speed:0.5-20m/min adjustable

Power supply:AC 110 Volts Or 220 Volts; Single Phase

Power consumption:100VA max. or specify

Load bearing:1.5kg/PCB



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Remark
SH-407	500*676*900	50*50-445*407	45KG	no Lighting
SH-407D	1000*676*900	50*50-445*407	75KG	no Lighting



Basic dual rail linking conveyor

Board handing system conveyor serial

Description

This unit is used to link between SMD machines or board handling units in dual rail PCB assembly lines.

<u>Features</u>

Modular design, Stability enhanced by 'robust design'
Smooth and parallel width adjustment
Two independently controlled belt segment
Multi-zone concept available upon request
Different lengths available upon request
SMEMA compatible

Options

Cooling fans on top/bottom for after-reflow Light system for better inspection / Inspection Mode Motorized/Automatic width adjustment Choice of different belt width and chain transport system Foot pedal pass control With bottom cabinet



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Remark
SD-350C	500*1046*900	50*50-330*250	80KG	no Lighting
SD-350C-L	520*1046*900	50*50-330*250	90KG	with Lighting
SD-350D	1000*1046*900	50*50-330*250	95KG	no Lighting

Technical specifications

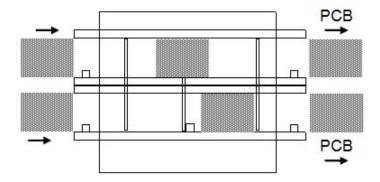
Transport Height: 900±20MM or specify
Transport Direction: L to R Or specify R to L

Speed:0.5-20m/min adjustable Belt type:ESD belt (round belt)

Power supply: AC 110 Volts Or 220 Volts; Single Phase

Power Consumption: 100VA max.

Load bearing: 1.5kg/PCB





Translational conveyor/shuttle conveyor

Board handing system conveyor serial

Description

This unit is used to redirect flow of PCBs into different channels in a production line.

Features

Touchscreen panel for controling and setting.

PCB traffic flows can be customised.

Minimize transmission clearance between conveyor.

Surrounded with covers, and top cover can be opened for maintenance.

Swift, smooth and precise operations (frequency inverter controller).

SMEMA compatible

Options

Optional two modes: 1 in 2 out, 2 in 1 out

2 transferring carts operation.

Customized traversing distance.

Good - or bad board separation.

Automatic conveyor width adjustment.

Other options available on request.



<u>Technical specifications</u>

Transport Height: 900±20MM or specify
Transport Direction: L to R Or specify R to L

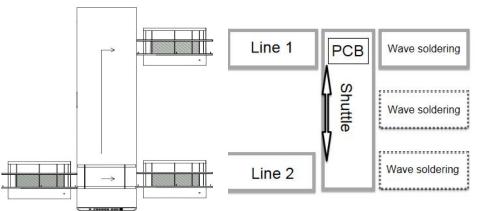
Cycle time: depends on traversing distance

Belt type:ESD belt (round belt)

Power supply: AC 110 Volts Or 220 Volts; Single Phase

Power Consumption: 250VA max.

Number of Cart:Single cart transportation



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Remark
SPD330	500*W*1050	50*50-330*250	140KG	Machine width depens
SPD460	600*W*1050	50*50-460*330	200KG	on traversing distance



Reject conveyor

Board handing system conveyor serial

Description

This unit is used for faulty boards which can be lifted up for visual inspection without interrupting the PCBs flow.

<u>Features</u>

Modular design, touchscreen control.

Includes 3 modes: 'reject', 'inspect' and 'pass through'.

Stability enhanced by 'robust design'

Ergonomically designed arm rest

Smooth and parallel width adjustment

Different lengths available upon request

Variable speed control

SMEMA compatible



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Remark
SRC-350C	500*665*900	50*50-445*350	50KG	no Lighting
SRC-460C	500*795*900	50*50-460*460	70KG	no Lighting
SRC-350D	1000*665*900	50*50-445*350	80KG	no Lighting
SRC-460D	1000*795*900	50*50-460*460	105KG	no Lighting

Technical specifications

Transport height:900mm ±20mm or specify

Transfer direction:L to R or specify R to L

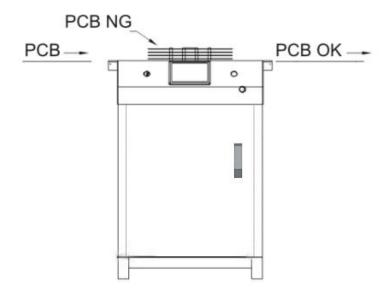
Belt type:ESD belt (round belt)

Speed:0.5-20m/min adjustable

Power supply: AC 110 Volts Or 220 Volts; Single Phase

Power consumption:100VA max. or specify

Buffering capacity: 5 PCB or specify.





High-end reject conveyor

Board handing system conveyor serial

Description

This unit is used for faulty boards which can be lifted up for visual inspection without interrupting the PCBs flow.

Features

Includes 3 modes: 'reject', 'inspect' and 'pass through'.

Stability enhanced by 'robust design'

Ergonomically designed arm rest

Smooth and parallel width adjustment

Different lengths available upon request

Variable speed control

SMEMA compatible



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Remark
SHR-350C	500*665*900	50*50-445*350	50KG	no Lighting
SHR-460C	500*795*900	50*50-460*460	70KG	no Lighting
SHR-350D	1000*665*900	50*50-445*350	80KG	no Lighting
SHR-460D	1000*795*900	50*50-460*460	90KG	no Lighting

<u>Technical specifications</u>

Transport height:900mm ±20mm or specify

Transfer direction:L to R or specify R to L

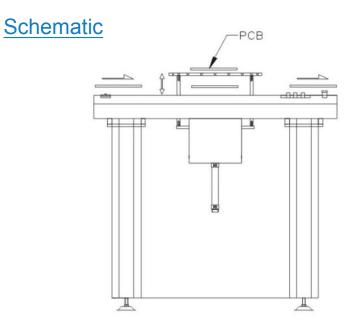
Belt type:ESD belt (round belt)

Speed:0.5-20m/min adjustable

Power supply:AC 110 Volts Or 220 Volts; Single Phase

Power consumption: 100VA max. or specify

Buffering capacity: 5 PCB or specify.





NG buffer conveyor

Board handing system conveyor serial

Description

This unit is used for storage the NG board and flow to the up lever for inspection after the tester(AOI/SPI)

Features

User friendly 'soft touch' LED membrane control panel

Multiple operating modes:

First In First Out (FIFO), Last In First Out (LIFO) and pass through

Fast, smooth and precise indexing (frequency inverter controller)

Parallel and smooth width adjustment (leadscrew)

Enclosed design ensures highest level of safety

Small machine footprint

SMEMA compatible



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	PCB Thickness
SBN250	1000*910*1600	50*50-330*250	160KG	0.6~4 mm
SBN330	1200*990*1600	50*50-460*330	300KG	0.6~4 mm

<u>Technical specifications</u>

Transport height:900mm ±20mm or specify

Transfer direction:L to R or specify R to L

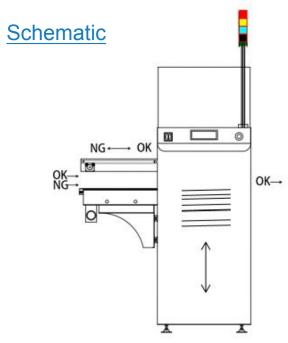
Belt type:ESD belt (round belt)

Cycle time: 10 seconds approx.

Power supply:AC 110 Volts Or 220 Volts; Single Phase

Power consumption: 250VA max. or specify

Buffering capacity: 12 PCB or specify.





Magazine type buffer conveyor

Board handing system conveyor serial

Description

This unit is used for storage the NG board and flow to the up lever for inspection after the tester(AOI/SPI)

Features

User friendly 'soft touch' LED membrane control panel.

Multiple operating modes:

First In First Out (FIFO), Last In First Out (LIFO) and pass through.

Fast, smooth and precise indexing (frequency inverter controller).

Parallel and smooth width adjustment (leadscrew).

Enclosed design ensures highest level of safety.

Small machine footprint.

SMEMA compatible



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Rack size(L*W*H.MM)
SBM250	1150*1150*1205	50*50-330*250	160KG	355*320*563
SBM330	1350*1350*1205	50*50-445*330	220KG	460*400*563
SBM390	1550*1550*1205	50*50-530*390	280KG	535*460*563
SBM460	1750x1750x1205	50x50-530x460	340KG	535*530*563

<u>Technical specifications</u>

Transport height:900mm ±20mm or specify

Transfer direction:L to R or specify R to L

Power Source: AC 110 Volts Or 220 Volts; Single Ph

Power Consumption: Max 250VA

Air Pressure & Air Consumption: 4-6bar, 15ltr/Min

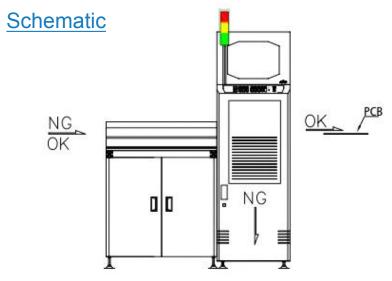
Belt type:ESD belt (round belt)

Belt speed: 16m/min.

Indexing Pitch: 10.20.30.40mm Or Specify

PCB loading time: 6 sec approx.

Magazine storage: 50 pcs. (50kg max)





90 degree turning conveyor

Board handing system conveyor serial

Description

This unit is used to redirect PCBs in a production line, usually used for two combined one assembly line, L or U type SMT assembly line.

Features

User friendly 'soft-touch' LED control membrance control panel

Enclosed design with built-in torque limiter ensures highest level of safety

Top cover can be opened for easy access to hardware during maintance

Parallel and smooth width adjustment (leadscrew)

Steady and precise scaling (retractable motor)

Minimize transmission clearance clearance between conveyor

Different sizes available upon request

PCB traffic flows can be customised

SMEMA compatible



Mod	del	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	PCB Thickness
SCN	N250	500*563*1200	50*50-330*250	150KG	0.6~4 mm
SCN	N330	580*643*1200	50*50-400*330	170KG	0.6~4 mm

Technical specifications

Transport height:900mm ±20mm or specify

Transfer direction:L to R or specify R to L

Belt type:ESD belt (round belt)

Cycle time: 15 seconds approx.

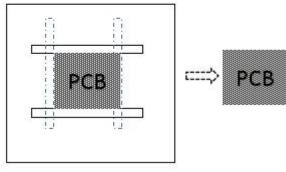
Power supply: AC 110 Volts Or 220 Volts; Single Phase

Power consumption: 150VA max. or specify

PCB Thickness: 0.6~4 mm









Telescopic gate conveyor

Board handing system conveyor serial

Description

This unit is used when a passage way is required in a production line (fully automatic).

Features

Top cover can be opened for maintenance.

Electrically driven for smooth extension and retraction.

Smooth and parallel width adjustment.(lead screw)

Modular design, touchscreen control.

PLC Program control.

Fully enclosed design.

Different sizes available upon request

PCB traffic flows can be customised

SMEMA compatible.



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	PCB Thickness
SAC330	1500*850*1300	50*50-445*330	200KG	0.6~4 mm

<u>Technical specifications</u>

Transport height:900mm ±20mm or specify

Transfer direction:L to R or specify R to L

Belt type:ESD belt (round belt)

Speed:0.5-20m/min adjustable

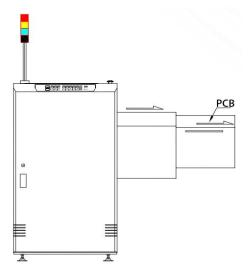
Stretch out / retract: 6 sec approx

Power supply: AC 110 Volts Or 220 Volts; Single Phase

Power consumption: 200VA max. or specify

Load bearing:1.5kg/PCB

Telescopic Length (Passageway): 850mm or specify





Drop door conveyor

Board handing system conveyor serial

Description

This unit is used when a passage way is required in a production line.

Features

Lowering and lifting of gate conveyor.(Push bottons control).

Locking cylinder to avoid opening during PCB transfer.

Ergonomic air pressure supported opening and closing.

Automatically gate lifting down by push button.

Parallel and smooth width adjustment.(lead screw)

SMEMA compatible.



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	PCB Thickness
SLC400W-N	1300*570*1050	50*50-445*400	180KG	0.6~4 mm

<u>Technical specifications</u>

Transport height:900mm ±20mm or specify

Transfer direction:L to R or specify R to L

Belt type:ESD flat belt (round belt)

Speed:0.5-20m/min adjustable

Cycle time: 15 seconds approx.

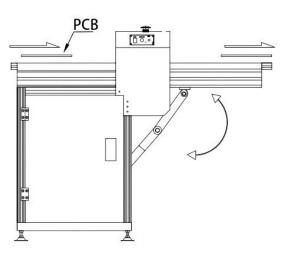
Air Pressure & Air Consumption: 4-6 bar, 48ltr/Min

Power supply: AC 110 Volts Or 220 Volts; Single Phase

Power consumption: 100VA max. or specify

Load bearing: 1.5kg/PCB

Telescopic Length (Passageway): 600mm or specify





Hand door conveyor

Board handing system conveyor serial

Description

By manual lifting the conveyor section, access is gained to the rear of the line.

Features

Lowering and lifting of gate conveyor.(Push bottons control) PLC Program control.

Locking cylinder to avoid opening during PCB transfer.

Ergonomic air pressure supported opening and closing.

Automatically gate lifting down by push button.

Parallel and smooth width adjustment.(lead screw) SMEMA compatible.



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	PCB Thickness
SGC330	1000*730*1050	50*50-445*400	180KG	0.6~4 mm
SGC460	1000*860*1050	50*50-530*460	200KG	0.6~4 mm

Technical specifications

Transport height:900mm ±20mm or specify

Transfer direction:L to R or specify R to L

Belt type:ESD flat belt (round belt)

Speed:0.5-20m/min adjustable

Cycle time: 15 seconds approx.

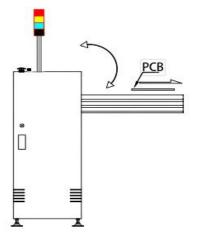
Air Pressure & Air Consumption: 4-6 bar, 48ltr/Min

Power supply:AC 110 Volts Or 220 Volts; Single Phase

Power consumption: 100VA max. or specify

Load bearing:1.5kg/PCB

Telescopic Length (Passageway): 600mm or specify





PCB invertor/flipper

Board handing system conveyor serial

Description

This unit is used to invert PCBs (180°) for "double-sided" process.

Features

Pneumatic stopper to keep PCB in position during inverting.

Conveyor width adjustment using hand crank.

Controlled by Omron PLC.

By-pass mode selectable.

Used to invert PCBs(180) for double sided process.

Fast, Smooth and precise inverting motion

Small machine footprint

SMEMA compatible



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	PCB Thickness
SBI330	500*786*1200	50*50-445*330	120KG	0.6~4 mm
SBI460	600*856*1200	50*50-530*460	160KG	0.6~4 mm

Technical specifications

Transport height:900mm ±20mm or specify

Transfer direction:L to R or specify R to L

Belt type:ESD belt (round belt)

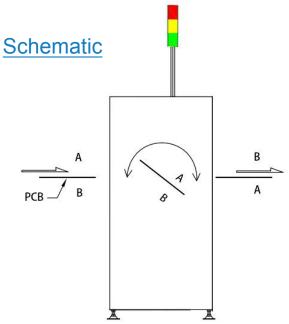
Cycle time: 5 seconds approx.

Air Pressure & Air Consumption: 4-6bar, 1.1 ltr/Min

Power supply:AC 110 Volts Or 220 Volts; Single Phase

Power consumption: 150VA max. or specify

PCB Thickness: 0.6~3 mm





Wave solder input conveyor

Board handing system conveyor serial

Description

This unit is used for transferring of PCBs/pallets into the soldering inlet.

Features

Structure stability

Adjustable inclined angle

Aluminum conveying guide rail

Pin chain (3 mm or 5 mm pins)

Conveying motor with speed controller

Parallel and Smooth width adjustment.(lead screw)

Variable speed control to synchronise with wave soldering machine

SMEMA compatible



Technical specifications

Transport height:750mm ±30mm or specify

Transfer direction:L to R or specify R to L

Belt type:35B pin chain or specify

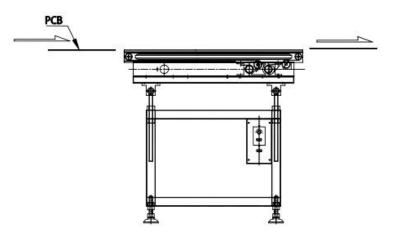
Speed:0.5-20m/min adjustable

Power supply:AC 110 Volts Or 220 Volts; Single Phase

Power consumption:100VA max. or specify

Load bearing: 1.5kg/PCB

Model Dimension (L*W*H.MM) PCB size(MM) Weight(KG) PCB Thickness SBF330 1000*600*1100 50*50-445*330 35KG 0.6~4 mm SBF460 1000*730*1100 50*50-530*460 45KG 0.6~4 mm





Wave solder output conveyor

Board handing system conveyor serial

Description

This unit is used for transferring of PCBs/pallets into the soldering outfeed.

Features

Structure stability

Adjustable inclined angle

Variable speed control to synchronise with wave soldering machine

Parallel and Smooth width adjustment.(lead screw)

SMEMA compatible

PLC controlled (optional)

Cooling fans (optional)



Technical specifications

Transport height:infeed:1200mm ±20mm;

outfeed:750 ±20mm

Transfer direction:L to R or specify R to L

Belt type: Green anti-static PVC belt or specify

Speed:0.5-20m/min adjustable

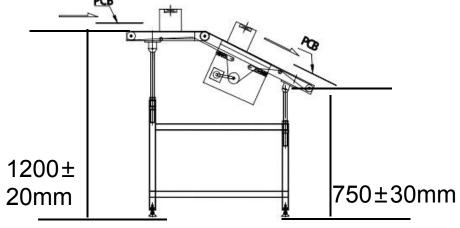
Power supply:AC 110 Volts Or 220 Volts; Single Phase

Power consumption: 100VA max. or specify

Load bearing: 1.5kg/PCB

<u>Schematic</u>







PCB insertion conveyor

Board handing system conveyor serial

Description

This unit is used to transport PCB and pallet for electronical production assembly line.

Features

Aluminum conveying guide rail

Conveyor width adjustment using hand crank

Conveying motor driven by invertor

Equipped with LED light

Equipped with 2 component trays

Equipped with process card bracket

35B pin chain(5mm)

Manual stop switch button. (optional)

ESD ground socket. (optional)



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	PCB Thickness
SUM330	3000*650*1900	50*50-445*330	86KG	0.6~4 mm

Technical specifications

Transport height:800mm ±20mm or specify

Transfer direction:L to R or specify R to L

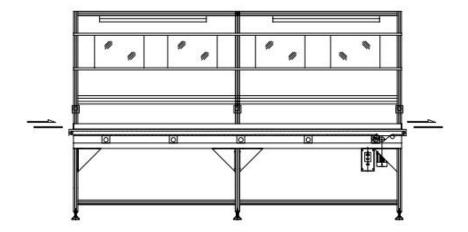
Belt type:35B pin chain or specify

Speed:0.1-5 m/min adjustable

Power supply: AC 110 Volts Or 220 Volts; Single Phase

Power consumption: 150VA max. or specify

Load bearing: 1.5kg/PCB





ESD workbench

Board handing system conveyor serial

Description

This unit is used to transport PCB and pallet for electronical production assembly line.

Features

Aluminum conveying guide rail
400mm width ESD belt
Conveying motor driven by invertor
Install with LED light
Install with multifuction socket
Install with process card bracket
Install with tool storage plate
Manual stop switch button. (optional)
ESD ground socket. (optional)



Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	PCB Thickness
SUH330	3000*1285*1860	Max 400	75KG	0.6~4 mm

Technical specifications

Transport height:800mm ±20mm or specify

Transfer direction:L to R or specify R to L

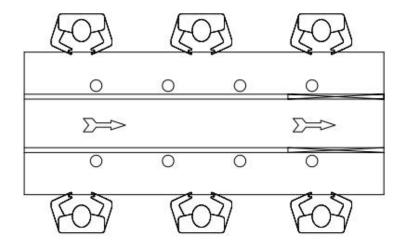
Belt type:ESD belt or specify

Speed:0.1-5 m/min adjustable

Power supply:AC 110 Volts Or 220 Volts; Single Phase

Power consumption:400VA max. or specify

Load bearing: 1.5kg/PCB





PCB cleaning machine conveyor

Cleaner serial

Description

This unit can remove glass fiber, dust particles, etc. on top surface of PCB before solder paste printing, and improve production yield. Especially suitable for PCB which is mounted extremely small components

<u>Features</u>

User friendly touch screen panel

Preset PCB counter and warning alarm

Easy access to adhesive rolls

Drawer design, easyly to do maintenance

Multiple dust removal design, efficiency can reach 90%

Smooth and parallel width adjustment (lead screw)

SMEMA compatible

Double side cleaning (optional)

Automatic conveyor width adjustment(optional)

Model	Dimension (L*W*H.MM)	PCB size(MM)	Weight(KG)	Remark
SQC330	550*680*1200	50*50-445*330	120KG	Single side
SQC460	550*850*1200	50*50-530*460	160KG	Single side

Technical specifications

Transport height:900mm ±30mm or specify

Transfer direction:L to R or specify R to L

Belt type:ESD flat belt or specify

Speed:0.5-20m/min adjustable

Air Pressure & Air Consumption: 4-6bar; 10 ltr/Min

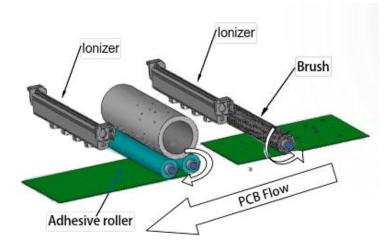
Power supply& consumption:110V /220V, 50 Hz/ 1 Ph,max 100VA

Total brush: 1 pcs

Total dust roller:2 pcs

Total dust paper: 1 pcs

PCB thickness:0.6~5mm





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