

E-CATALOGUE

STEEL PLATE SHOT BLASTING MACHINE

- SPECIAL FOR STEEL PLATE, SMALL SIZE OF BEAM AND PIPE CLEANING



KHOLEE BLAST - YANCHENG DAFENG SANXING MACHINERY CO., LTDEXPERT IN BLASTING & PAINTING INDUSTRY| DALONG INDUSTRIAL PARK, DAFENG, YANCHENG, JIANGSU, CHINA 224125| TEL: +86-515-8380 9688| FAX: +86-515-8375 5498| EMAIL: KHOLEEBLAST@GMAIL.COM| WEBSITE: WWW.KHOLEEBLASTPAINT.COM| CARL CHEN| WHATSAPP/MOBILE: +86-139 1469 8671

Steel plate shot blasting machine is used to clean steel plate, small size of beam, pipe, angle steel etc. It adopts advanced blasting turbine to do blasting to all the surface of steel and remove rust, oxide layers, welding slag. After blasting, it gets clean Sa2.5 surface quality with certain roughness which improves the paint film adhesion, anti-fatigue and anti-corrosion, prolongs the service life of steel. It is widely used in the industry of ship building, engineering machinery, pressure vessel, bridge construction etc.

The equipment is comprised of in-feeding roller conveyor, shot blasting chamber, blasting turbine, shots recycle system, shots clean off system, dust removing system, out-feeding roller conveyor and electrical control system etc.

STEEL PLATE SHOT BLASTING MACHINE						
Model	KLB1500-4	KLB2000-6	KLB2500-6	KLB3000-8		
Steel Plate Size (mm)	(4~60) × 1500	(4~60) × 2000	(4~60) × 2500	(4~60) ×3000		
Thick × Width × Length	× 6000	× 9000	× 12000	× 12000		
Working Speed (m/min)	0.5~3.0					
Loading Capacity (t/m)	1.0		1.5			
Shot Blasting Volume	290 × 4	250 × 6	350 × 6	290 × 8		
(kg/min)						
Surface Quality After						
Blasting	Sa 2.5 GB8923-88(ISO8501)					
Roughness After Blasting	Ra20~75					
Dust Emission Density	80mg/m ³					



Note:

- KHOLEE BLAST ALSO DESIGNS AND MANUFACTURES NON-STANDARD STEEL PLATE SHOT BLASTING MACHINE ACCORDING TO CLIENTS' REQUIREMENTS AND WORK-PIECES SIZE.
- WE HAVE THE POLICY TO IMPROVE OUR EQUIPMENT CONTINUOUSLY & SHALL RESERVE THE RIGHTS TO CHANGE THE DIMENSIONS AND SPECS WITHOUT PRIOR NOTICE.

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	STEEL PLATE	E SHOT BLASTING M	IACHINE			
Model	KLB3500-8	KLB4000-8	KLB4500-10	KLB5000-10		
Steel Plate Size (mm)	(4~60) × 3500	(4~60) × 4000	(4~60) × 4500	(4~60) ×5000		
Thick × Width × Length	× 12000	×12000	× 12000	× 12000		
Working Speed (m/min)	0.5~3.0					
Loading Capacity (t/m)	2.0		2.5			
Shot Blasting Volume	350 × 8	480 × 8	480 × 10	480 × 10		
(kg/min)						
Surface Quality After						
Blasting	Sa 2.5 GB8923-88(ISO8501)					
Roughness After Blasting	Ra20~75					
Dust Emission Density	80mg/m ³					



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